

KIKUSUI

REPLACEMENT PARTS



NATOLI ENGINEERING COMPANY, INC.

TABLET PRESS
PARTS CATALOG

You Get More From a Natoli Part

Natoli Engineering Company, Inc. manufactures tablet press replacement parts from the highest quality materials. Because we precision engineer them in house, Natoli parts meet and often exceed the functionality and longevity of OEM parts.



Don't wait weeks for a part, call Natoli and have it tomorrow

Our huge selection of replacement parts are made in the USA and available for same day shipping.



Parts Sample Program

Need a part that you don't see in this catalog? Natoli can make it and you could receive it for free! Send us a sample part and Natoli will reverse engineer it and send you the first part complimentary. Some conditions apply. Contact a Natoli representative for details.



Custom Parts

Natoli engineers and manufactures custom parts for almost any machine.



Accessories Products

We also publish the most comprehensive tablet compression accessories catalog in the industry. It features everything you need to keep your tablet presses running efficiently. Check it out on out on natoli.com or call us for more information +1 636-926-8900.

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Drive Components



CLUTCH RETAINING RING
KG-1L | Ref: MCL-1

Drive Components

PHOTO NOT
AVAILABLE

LOAD CELL WEAR PLATE
KG-010 | Ref: N/A

Lower Cam Tracks



EJECTOR CAM
KG-17 | Ref: G-17

Product Control



TABLET OUTLET RAIL
G-45 | Ref: N/A

Product Control



UPPER PUNCH GUIDE RAIL (FRONT)
K-014-G-03 | Ref: 014-G-03

Product Control



UPPER PUNCH SETTING RAIL
K-014-G-05 | Ref: 014-G-05

Product Control



DUMPER DISCHARGE COVER
K-119 | Ref: JC-119

Product Control



DUMPER DISCHARGE
K-129 | Ref: 014-JC-129

Product Control



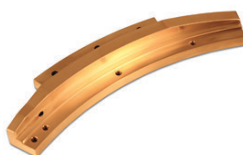
INSERT FOR FEED FRAME - DELRIN
KG-01 | Ref: N/A

Product Control



INSERT FOR FEED FRAME - DELRIN
KG-02 | Ref: N/A

Product Control



VOLUME RAIL - BRONZE
KG-1-4 | Ref: 41643

Product Control



THICKNESS CONTROL WORM
KG-1G | Ref: R-1

Product Control



OPEN FEED FRAME
KG-1J | Ref: J-01

Product Control



MAIN WORM WHEEL ADJUST
KG-20 | Ref: R-20

Product Control



THICKNESS CONTROL SHAFT
KG-26 | Ref: R-26

Product Control



FEEDER PAN ('D' TOOLING)
KG-2F | Ref: AF-2

Product Control



WEAR STRIP SET
KG-2FWST | Ref: N/A

Product Control



GUIDE RAIL
KG-3 | Ref: G-3

Product Control



BRONZE WORM
KG-38 | Ref: R-38

Product Control



FEEDER PAN FOR SMALL TABLETS
('B' TOOLING)
KG-3F | Ref: AF-3

Product Control



MODIFIED FEEDER PAN WITH 11 MM SLOT
KG-3F/1 | Ref: AF-3

Product Control



SPRING HOUSING
KG-3F-1 | Ref: AF-3

Product Control



WEAR STRIP SET
KG-3FWST | Ref: N/A

Product Control



EXIT PLATE - DELRIN
KG-3F-4 | Ref: AF-3

Product Control



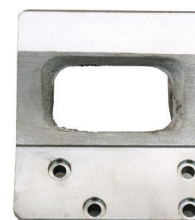
WEAR STRIP SET - THIN
KG-3FWST/1 | Ref: N/A

Product Control



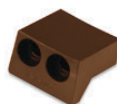
L.H. THICKNESS CONTROL BRACKET
KG-45 | Ref: R-45

Product Control



R.H. THICKNESS CONTROL BRACKET
KG-46 | Ref: R-46

Product Control



SAFETY CAM - VOLUME RAIL
K-Q-005 | Ref: 014-Q-005

Product Control



SHAFT ADJ WORM W/KEY
K-R-026 | Ref: R-026

Product Control



SPRING HOUSING ASSEMBLY
KG-3F-1A | Ref: N/A

Product Control



SPRING RETAINER FOR FEEDER PAN
KG-3F-2 | Ref: AF-3

Product Control



RAIL LOWER PUNCH DISCHARGE
K-G-24 | Ref: G-24

Turret Hardware



DIE LOCK SCREW
DL-11 | Ref: D37-3

Turret Hardware



UPPER/LOWER PUNCH GUIDE SEAL "B"
TOOLING
K-75N | Ref: N/A

Turret Hardware



PIVOT PIN
K-G-025 | Ref: 014-G-025

Turrets



55 STATION TURRET ASSEMBLY*
KG-55T | Ref: N/A

Turrets



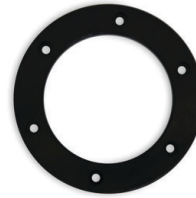
67 STATION TURRET ASSEMBLY*
KG-67T | Ref: N/A

Upper Cam Tracks



UPPER RAISING CAM "D"
K-G-10 | Ref: G-10

Pressure Rolls & Components



SETTING PLATE FOR ROLL BEARING
KG-R-4 | Ref: N/A

Pressure Rolls & Components



COLLAR FOR ROLL SHAFT
KG-R-8 | Ref: N/A

Pressure Rolls & Components



BEARING FOR ROLL
SL04-5014 | Ref: N/A

Pressure Rolls & Components



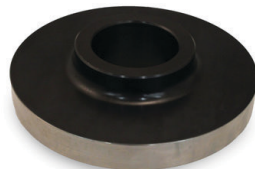
BEARING FOR ROLL SHAFT - B
SL04-5013 | Ref: N/A

Pressure Rolls & Components



LOAD CELL TENSION BRACKET
KG-AW-9 | Ref: N/A

Pressure Rolls & Components



UPPER/LOWER ROLL
KG-R-1 | Ref: N/A

*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE
K-G-46 | *Ref: G-46*

Upper Cam Tracks



UPPER RAISING CAM - BRONZE
K-G-6 | *Ref: G-6*

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE
K-G-7 | *Ref: G-7*

Pressure Rolls & Components



SETTING PLATE FOR ROLL BEARING
KG-R-4 | Ref: N/A

Pressure Rolls & Components



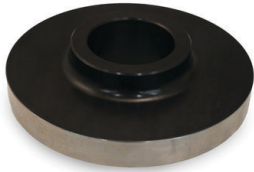
COLLAR FOR ROLL SHAFT
KG-R-8 | Ref: N/A

Pressure Rolls & Components



LOAD CELL TENSION BRACKET
KG-AW-9 | Ref: N/A

Pressure Rolls & Components



UPPER/LOWER ROLL
KG-R-1 | Ref: N/A

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE
K-G-46 | Ref: G-46

Upper Cam Tracks



UPPER RAISING CAM - BRONZE
K-G-6 | Ref: G-6

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE
K-G-7 | Ref: G-7

Lower Cam Tracks



SAFETY CAM FOR UPWARD GUIDE RAIL -
BRONZE

K-G-20 | *Ref: G-20*

Lower Cam Tracks



RAIL LOWER PUNCH DISCHARGE -
BRONZE

K-G-24 | *Ref: G-24*

Lower Cam Tracks



LOWERING SAFETY RAIL - DELRIN

K-G-57 | *Ref: G-57*



LOWER PUNCH SAFETY RAIL
K-34 | *Ref: D-34*



FILL CAM TSM "D" 16MM
K-G-50 | *Ref: G-50*



DISCHARGE RAIL
KH-20 | *Ref: N/A*

Lower Cam Tracks



EJECTION CAM
KL-23 | Ref: G-7

Pressure Rolls & Components



UPPER COMPRESSION SHAFT
K-AWI | Ref: N/A

Pressure Rolls & Components



UPPER PRE-COMPRESSION. SHAFT
K-R55 | Ref: R55

Pressure Rolls & Components



UPPER/LOWER PRE-MAIN ROLL SHAFT
K-R6 | Ref: 014-R-006, R6

Pressure Rolls & Components



LOWER MAIN COMPRESSION ROLL
SHAFT.
K-R7 | Ref: R7

Pressure Rolls & Components



LOWER PRE-COMPRESSION SHAFT
K-R8 | Ref: R8

Product Control



DISCHARGE RAIL
KL-17 | Ref: G-17

Product Control



FEEDER PAN
KL-1F | Ref: AF-1

Product Control



FEEDER PAN (300 SERIES STAINLESS)
KL-1F/1 | Ref: AF-1

Product Control



MODIFIED FEEDER PAN WITH 11 MM SLOT
KL-1F/2 | Ref: N/A

Product Control



WEAR STRIP SET
KL-1F/WST | Ref: N/A

Product Control



FEEDER FRAME UPPER SECTION - 1 PIECE
KL-1F40 | Ref: AF1-01040

Product Control



FEEDER FRAME UPPER - 2 PIECE SECTION
KL-1F40/2 | Ref: N/A

Product Control



DRIVE SHAFT
KL-42 | Ref: AF-42

Product Control



FEED FRAME WITH WEAR STRIP
KL-J010 | Ref: N/A

Product Control



TABLET KNOCK-OFF ASSEMBLY
K-W20 | Ref: OA-W-20

Product Control

PHOTO NOT
AVAILABLE

FEEDER PAN - WIDE STRIP
KL-1F-WS | Ref: AF-1

Product Control

PHOTO NOT
AVAILABLE

WEAR STRIP - FEEDER PAN
KL-J010/WST | Ref: N/A

Product Control

PHOTO NOT
AVAILABLE

WEAR STRIP SET INCLUDES EXIT PLATE
KL-1F/2WST | Ref: N/A

Turret Hardware



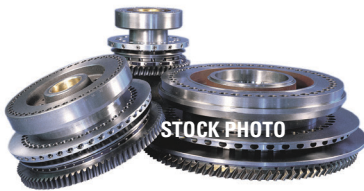
DIE LOCK SCREW
DL-11 | Ref: D37-3

Turret Hardware



PUNCH GUIDE SEAL "B" TOOLING
K-75N | Ref: N/A

Turrets



**36 STATION TURRET ASSEMBLY* -
NEW STYLE (BOLT ON MOUNT)**
KL-36T/1 | Ref: N/A



**36 STATION TURRET ASSEMBLY* -
(OLD STYLE KEYED ON MOUNT)**
KL-36T | Ref: N/A

*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush

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GEMINI

Part	Category	Part #	OEM	Machine
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EJECTOR CAM	Lower Cam Tracks	KG-17	G-17	GEMINI
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UPPER PUNCH GUIDE RAIL (FRONT)	Product Control	K-014-G-03	014-G-03	GEMINI
UPPER PUNCH SETTING RAIL	Product Control	K-014-G-05	014-G-05	GEMINI
DUMPER DISCHARGE COVER	Product Control	K-119	JC-119	GEMINI
DUMPER DISCHARGE	Product Control	K-129	014-JC-129	GEMINI
INSERT FOR FEED FRAME	Product Control	KG-01		GEMINI
INSERT FOR FEED FRAME	Product Control	KG-02		GEMINI
VOLUME RAIL - BRONZE	Product Control	KG-1-4	41643	GEMINI
THICKNESS CONTROL WORM	Product Control	KG-1G	R-1	GEMINI
OPEN FEED FRAME	Product Control	KG-1J	J-01	GEMINI
MAIN WORM WHEEL ADJUST	Product Control	KG-20	R-20	GEMINI
THICKNESS CONTROL SHAFT	Product Control	KG-26	R-26	GEMINI
FEEDER PAN ('D' TOOLING)	Product Control	KG-2F	AF-2	GEMINI
WEAR STRIP SET	Product Control	KG-2FWST		GEMINI
GUIDE RAIL	Product Control	KG-3	G-3	GEMINI
BRONZE WORM	Product Control	KG-38	R-38	GEMINI
FEEDER PAN ('B' TOOLING)	Product Control	KG-3F	AF-3	GEMINI
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EXIT PLATE	Product Control	KG-3F-4	AF-3	GEMINI
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R.H. THICKNESS CONTROL BRACKET	Product Control	KG-46	R-46	GEMINI
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SHAFT ADJ WORM W/KEY	Product Control	K-R-026	R-026	GEMINI
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SPRING RETAINER	Product Control	KG-3F-2	AF-3	GEMINI
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DIE LOCK SCREW	Turret Hardware	DL-11	D37-3	GEMINI
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GEMINI-855 STATION

Part	Category	Part #	OEM	Machine
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COLLAR FOR ROLL SHAFT	Pressure Rolls & Components	KG-R-8		GEMINI-855 STA.
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NEW GEMINI 855

Part	Category	Part #	OEM	Machine
SAFETY CAM FOR UPWARD GUIDE RAIL-BRONZE	Lower Cam Tracks	K-G-20	G-20	NEW GEMINI 855
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HERCULES

Part	Category	Part #	OEM	Machine
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LIBRA

Part	Category	Part #	OEM	Machine
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UPPER PRE-COMPRESSION. SHAFT	Pressure Rolls & Components	K-R55	R55	LIBRA
UPPER/LOWER PRE-MAIN ROLL SHAFT	Pressure Rolls & Components	K-R6	014-R-006, R6	LIBRA
LOWER MAIN COMPRESSION ROLL SHAFT	Pressure Rolls & Components	K-R7	R7	LIBRA
LOWER PRE-COMPRESSION SHAFT	Pressure Rolls & Components	K-R8	R8	LIBRA
DISCHARGE RAIL	Product Control	KL-17	G-17	LIBRA
FEEDER PAN	Product Control	KL-1F	AF-1	LIBRA
FEEDER PAN (300 SERIES STAINLESS)	Product Control	KL-1F/1	AF-1	LIBRA
MODIFIED FEEDER PAN WITH 11 MM SLOT	Product Control	KL-1F/2		LIBRA
WEAR STRIP SET	Product Control	KL-1F/WST		LIBRA
FEEDER FRAME UPPER SECTION - 1 PIECE	Product Control	KL-1F40	AF1-01040	LIBRA
FEEDER FRAME UPPER - 2 PIECE SECTION	Product Control	KL-1F40/2		LIBRA
DRIVE SHAFT	Product Control	KL-42	AF-42	LIBRA
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PUNCH GUIDE SEAL "B" TOOLING	Turret Hardware	K-75N		LIBRA
36 STATION TURRET - NEW STYLE (BOLT ON MOUNT)	Turrets	KL-36T/1		LIBRA
36 STATION TURRET - (OLD STYLE (KEYED ON MOUNT)	Turrets	KL-36T	LIBRA	

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