



KILIAN

REPLACEMENT PARTS



NATOLI ENGINEERING COMPANY, INC.

TABLET PRESS
PARTS CATALOG

You Get More From a Natoli Part

Natoli Engineering Company, Inc. manufactures tablet press replacement parts from the highest quality materials. Because we precision engineer them in house, Natoli parts meet and often exceed the functionality and longevity of OEM parts.



Don't wait weeks for a part, call Natoli and have it tomorrow

Our huge selection of replacement parts are made in the USA and available for same day shipping.



Parts Sample Program

Need a part that you don't see in this catalog? Natoli can make it and you could receive it for free! Send us a sample part and Natoli will reverse engineer it and send you the first part complimentary. Some conditions apply. Contact a Natoli representative for details.



Custom Parts

Natoli engineers and manufactures custom parts for almost any machine.



Accessories Products

We also publish the most comprehensive tablet compression accessories catalog in the industry. It features everything you need to keep your tablet presses running efficiently. Check it out on out on natoli.com or call us for more information +1 636-926-8900.

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Lower Cam Tracks



FILL CAM-OUTER 20MM FILL - EU D
K14-519 | Ref: N/A

Lower Cam Tracks



FILL CAM OUTER 20MM FILL - IPT D
K14-519/1 | Ref: N/A

Lower Cam Tracks



FILL CAM OUTER 20MM - IPT B
KI-582 | Ref: 10249582

Lower Cam Tracks



FILL CAM INNER 20MM FILL - EU D
K14-520 | Ref: N/A

Lower Cam Tracks



FILL CAM INNER 20MM FILL - IPT D
K14-520/1 | Ref: N/A

Lower Cam Tracks



FILL CAM INNER 20MM - IPT B
KI-583 | Ref: 10249583

Lower Cam Tracks



FILL CAM - IPT D
K14-517/1 | Ref: 130517/EUD

Lower Cam Tracks



FILL CAM IPT - B
KI-585 | Ref: 10249585

Lower Cam Tracks



EJECTION PLATE - NOTCHED
K14-309/3 | Ref: N/A

Lower Cam Tracks

PHOTO NOT
AVAILABLE

TRANSITION CAM
KI-248 | Ref: N/A

Lower Cam Tracks



CATCH RAIL IPT B - EJECTION
KI-831 | Ref: 108831

Lower Cam Tracks



CATCH RAIL EU B - EJECTION
KI-831/1 | Ref: N/A

Lower Cam Tracks



CATCH RAIL IPT D - EJECTION
KI-847 | Ref: 108847

Lower Cam Tracks



CATCH RAIL EU D - EJECTION
KI-847/1 | Ref: N/A

Lower Cam Tracks



MOTOR PULLEY BEARING
KI-G203/1 | Ref: N/A

Lower Cam Tracks

PHOTO NOT
AVAILABLE

FILL CAM - EU D
K14-517 | Ref: 130517/EUD

Lower Cam Tracks|Parts



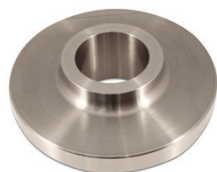
PRE COMPRESSION CAM
KI-924 | Ref: 10110924

Pressure Rolls & Components



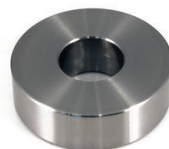
BEARING FOR ECCENTRIC ROLL PIN
KI-48 | Ref: 22214E

Pressure Rolls & Components



UPPER OR LOWER PRESSURE ROLL
KI-054 | Ref: 109054

Pressure Rolls & Components



PRE-COMPRESSION ROLL
KI-233 | Ref: 108233, 10108233

Turret Hardware



DIE LOCK SCREW
DL-15 | Ref: 108164

Turret Hardware



UNKEYED PUNCH GUIDE SEAL "D-TYPE"
KI-416 | Ref: 126416

Turret Hardware



KEYED PUNCH GUIDE SEAL - "D-TYPE"
KI-417 | Ref: N/A

Turret Hardware



UNKEYED PUNCH GUIDE SEAL "B-TYPE"
KI-418 | Ref: 126418

Turret Hardware



PUNCH GUIDE SEAL "B" - DOUBLE LIP
KI-418/1 | Ref: N/A

Turret Hardware



KEYED PUNCH GUIDE SEAL "B-TYPE"
KI-419 | Ref: 126419

Upper Cam Tracks

PHOTO NOT
AVAILABLE

MAIN UPPER CAM TRACK - EU D
KI-406 | Ref: 137406

Turrets



21 STATION TURRET ASSEMBLY*
K14-21T | Ref:

Upper Cam Tracks



PUSH DOWN RAIL
KI-448 | Ref:

*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush

Pressure Rolls & Components

Product Control

Product Control

PHOTO NOT
AVAILABLE

PRESSURE ROLLER
KI-236 | Ref: 10242236



FILL SHOE FIII FS ALUMINUM
KI-669 | Ref: 239669



SEALING SEGMENT
KI-804 | Ref: 231804

Product Control

Product Control

Product Control

PHOTO NOT
AVAILABLE

FILL SHOE FII FS 316 SS
KI-086 | Ref: 239086

PHOTO NOT
AVAILABLE

FILL SHOE FII FS ALUMINUM
KI-69 | Ref: 226369

PHOTO NOT
AVAILABLE

FILL SHOE FIII FS 316 SS
KI-322 | Ref: 243322

Upper Cam Tracks

Upper Cam Tracks



UPPER SECTION CONTROL RAIL - IPT B
KI-696 | Ref: 250696



UPPER SECTION CONTROL CAM - IPT D
KI-697 | Ref: 250697

Pressure Rolls & Components



PRESSURE ROLLER
KI-611 | Ref: 211611

Pressure Rolls & Components

PHOTO NOT
AVAILABLE

PRECOMPRESSION ROLLER
KI-247 | Ref: 10215247

Pressure Rolls & Components

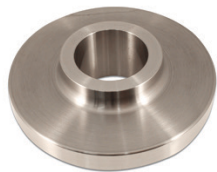
PHOTO NOT
AVAILABLE

PRESSURE ROLLER - EU B
KI-566 | Ref: 10233566

Product Control



SCRAPER
KI-93 | Ref: 213193



UPPER OR LOWER PRESSURE ROLL

KI-054 | *Ref: 109054*



DIE LOCK SCREW

DL-137 | *Ref: 136137*

Lower Cam Tracks



EJECTION CAM
KNR-1 | Ref: N/A

Lower Cam Tracks



WEAR PLATE
KNR-2 | Ref: N/A

Lower Cam Tracks



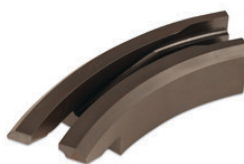
EJECTION RAMP
KNR-3 | Ref: N/A

Lower Cam Tracks



PIVOT PLATE
KNR-4 | Ref: N/A

Lower Cam Tracks



PULL DOWN CAM
KNR-715 | Ref: 7-15/39-14



FEEDER COVER FIIC-602
KI-091 | *Ref: 108091/9*



PUNCH GUIDE SEAL 30MM
KI-4M43 | *Ref: N/A*

Lower Cam Tracks



EJECTION PLATE - NOTCHED
K14-309/3 | Ref:

Lower Cam Tracks



EJECTION PLATE
KI-308/3 | Ref: 107308/8

Lower Cam Tracks



FILL CAM - IPT D
K14-517/1 | Ref: N/A

Lower Cam Tracks

PHOTO NOT
AVAILABLE

FILL CAM 20MM IPT B
KI-77 | Ref: 10249577

Lower Cam Tracks



FILL CAM - IPT B
KI-585 | Ref: 10249585

Lower Cam Tracks

PHOTO NOT
AVAILABLE

FILL CAM - EU D
K14-517 | Ref: 130517/EUD

Lower Cam Tracks



FILL CAM INNER 20MM FILL - EU D
K14-520 | Ref: N/A

Lower Cam Tracks



FILL CAM INNER 20MM FILL - IPT D
K14-520/1 | Ref: N/A

Lower Cam Tracks



FILL CAM INNER 20MM IPT-B
KI-583 | Ref: 10249583

Lower Cam Tracks



FILL CAM OUTER 20MM FILL - IPT D
K14-519/1 | Ref: N/A

Lower Cam Tracks



FILL CAM-OUTER 20MM FILL - EU D
K14-519 | Ref: N/A

Lower Cam Tracks



FILL CAM OUTER 20MM - IPT B
KI-582 | Ref: 10249582

Lower Cam Tracks



CATCH RAIL IPT B - EJECTION
KI-831 | Ref: 108831

Lower Cam Tracks



CATCH RAIL EU B - EJECTION
KI-831/1 | Ref: N/A

Lower Cam Tracks



CATCH RAIL IPT D - EJECTION
KI-847 | Ref: 108847

PHOTO NOT
AVAILABLE

Lower Cam Tracks



CATCH RAIL EU "D" - EJECTION
KI-847/1 | Ref: N/A

Lower Cam Tracks



MOTOR PULLEY BEARING
KI-G203/1 | Ref: N/A

Lower Cam Tracks

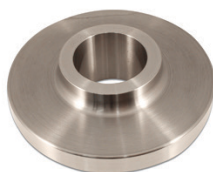
EJECTION CAM GUIDE - EU D
K14-847 | Ref: 108847

Lower Cam Tracks



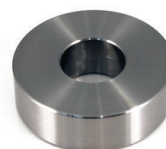
PRE COMPRESSION CAM
KI-924 | Ref: 10110924

Pressure Rolls & Components



UPPER OR LOWER PRESSURE ROLL
KI-054 | Ref: 109054

Pressure Rolls & Components



PRE-COMPRESSION ROLL
KI-233 | Ref: 108233, 10108233

Pressure Rolls & Components



BEARING FOR ECCENTRIC ROLL PIN
KI-48 | Ref: 22214E

Pressure Rolls & Components



LOWER ECCENTRIC ROLL PIN
KI-883 | Ref: 107883

Product Control



SCRAPER BLADE
KI-094 | Ref: 108094

Product Control



TAIL OVER DIE
KI-353 | Ref: 116353

Product Control



SCRAPER
KI-717 | Ref: 136717

Turret Hardware



DIE LOCK SCREW
DL-137 | Ref: 136137

Turret Hardware



DIE LOCK SCREW
DL-15 | Ref: 108164

Turret Hardware



BRAKE PIN
KI-048 | Ref: 108048

Turret Hardware



TILT LEVER
KI-301 | Ref: 108301

Turret Hardware



PUNCH GUIDE SEAL "D-TYPE"
KI-416 | Ref: N/A

Turret Hardware



PUNCH GUIDE SEAL - "D-TYPE"
KI-417 | Ref: N/A

Turret Hardware



PUNCH GUIDE SEAL "B-TYPE"
KI-418 | Ref: 126418

Turret Hardware



PUNCH GUIDE SEAL "B" - DOUBLE LIP
KI-418/1 | Ref: N/A

Turret Hardware



PUNCH GUIDE SEAL "B-TYPE"
KI-419 | Ref: 126419

Turret Hardware



TILT LEVER - BRAKE PIN
KI-940 | Ref: N/A

Turrets



16 STATION TURRET ASSEMBLY*
K14-16T | Ref: N/A

Turrets



26 STATION TURRET ASSEMBLY*
K14-26T | Ref: N/A

Turrets



21 STATION TURRET ASSEMBLY*
K14-21T | Ref: N/A

Upper Cam Tracks



PUSH DOWN RAIL
KI-448 | Ref: N/A

Upper Cam Tracks

PHOTO NOT
AVAILABLE

LOW PRESSURE RAIL
KI-446 | Ref: 137446

Upper Cam Tracks

PHOTO NOT
AVAILABLE

MAIN UPPER CAM TRACK - EU D
KI-406 | Ref: 137406

Upper Cam Tracks

PHOTO NOT
AVAILABLE

MAIN UPPER PUNCH OVERLOAD FLIGHT
CAM - EU D
K14-448 | Ref: 137448

*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush

Lower Cam Tracks



INNER FILL CAM
KI-512 | Ref: 148261

Lower Cam Tracks



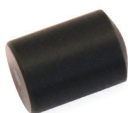
OUTER FILL CAM
KI-612 | Ref: 148263

Turret Hardware



DIE LOCK SCREW
DL-592 | Ref: 10111592

Turret Hardware



BRAKE PIN
KI-28 | Ref: N/A

Upper Cam Tracks



UPPER LOWERING ROOF CAM COMPLETE
KI-600 | Ref: N/A

Upper Cam Tracks



PULL DOWN CAM- INSERT
KI-600-1 | Ref: N/A

Upper Cam Tracks



LOWERING CAM
KI-188 | Ref: 171188

Lower Cam Tracks



LOWERING CAM SEGMENT
KI-164/2 | Ref: 171164

Lower Cam Tracks



FILL CAM 12.5MM-20MM - IPT D
KI-226 | Ref: 151226

Lower Cam Tracks



DOSING CAM
KI-229 | Ref: 108229

Lower Cam Tracks



FILL CAM 12MM - BRONZE
KI-323 | Ref: 108323

Lower Cam Tracks



FILL CAM 16 MM - BRONZE - IPT B
KI-324 | Ref: 108324

Lower Cam Tracks



FILL CAM 16 MM - STEEL
KI-324/1 | Ref: 108324

Lower Cam Tracks



CATCH RAIL
KI-343 | Ref: 108343

Lower Cam Tracks



CONTROL CAM
KI-348 | Ref: 108348

Lower Cam Tracks



EJECTION CAM
KI-459/6 | Ref: 108459/6

Lower Cam Tracks



TRANSITION PIECE - STEEL
KI-572 | Ref: 108572

Lower Cam Tracks



FILL CAM 20MM-BRONZE
KI-797 | Ref: 130797

Lower Cam Tracks



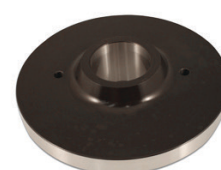
TRANSITION CAM
KI-11/KI-248 | Ref: C1-11

Pressure Rolls & Components



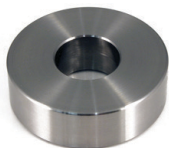
THRUST WASHER
KI-003 | Ref: RXC2-031, TXB2-003

Pressure Rolls & Components



PRESSURE ROLL
KI-225 | Ref: 108225

Pressure Rolls & Components



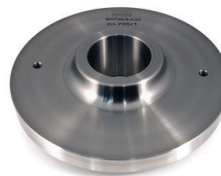
PRE-COMPRESSION ROLL
KI-233 | Ref: 108233, 10108233

Pressure Rolls & Components



LOWER ECCENTRIC PIN
KI-24 | Ref: 108224

Pressure Rolls & Components



MAIN PRESSURE ROLL
KI-705/1 | Ref: 125705

Pressure Rolls & Components

PHOTO NOT
AVAILABLE

LOWER ROLL PIN BUSH
KI-588 | Ref: 144558

Product Control

PHOTO NOT
AVAILABLE

BRONZE SEALING SEGMENT
KI-75 | Ref: 167775

Product Control

PHOTO NOT
AVAILABLE

FILLSHOE
KI-774 | Ref: 167774

Product Control

PHOTO NOT
AVAILABLE

SCRAPER RAIL
KI-503 | Ref: 108503

Product Control

PHOTO NOT
AVAILABLE

SEAL SEGMENT FOR FILLING SHOE - PEEK
KI-75/P | Ref: N/A

Turret Hardware



INNER WEARING WASHER
KI-252 | Ref: 108252

Turret Hardware



TILT LEVER
KI-301 | Ref: 108301

Turret Hardware



BELLOWS RETAINER
KI-3510 | Ref:

Turret Hardware

PHOTO NOT
AVAILABLE

INNER BEARING BUSHING
KI-26 | Ref: 108226

Turret Hardware

PHOTO NOT
AVAILABLE

OUTER BEARING BUSHING
KI-035 | Ref: 111035

Upper Cam Tracks



LOWERING CAM SEGMENT
KI-164/2 | Ref: 171164

Upper Cam Tracks



LOWERING CAM
KI-188 | Ref: 171188

Upper Cam Tracks



RAISING CAM
KI-875 | *Ref: 169875/1*

Lower Cam Tracks



STOP RAIL - IPT B
KI-009 | Ref: 119009

Lower Cam Tracks



FILL CAM 0.5-8MM - IPT B
KI-784 | Ref: 130784

Lower Cam Tracks



FILL CAM 4.5-12MM - IPT B
KI-785 | Ref: 130785

Lower Cam Tracks



FILL CAM 8.5-16MM - IPT B
KI-786 | Ref: 130786

Upper Cam Tracks



PUNCH ASCENDING SEGMENT - IPT B
K11-861 | Ref: 169861

Upper Cam Tracks



CAM TRACK SEGMENT - IPT B
K11-862 | Ref: 169862

Upper Cam Tracks



PUNCH DESCENDING SEGMENT - IPT B
K11-863 | Ref: 169863

Upper Cam Tracks

PHOTO NOT
AVAILABLE

LOWERING CAM IPT
KI-174 | Ref: 167174

Lower Cam Tracks



CONTROL CAM - IPT D
KI-577 | Ref: 157577

Lower Cam Tracks

PHOTO NOT
AVAILABLE

CATCH RAIL - IPT D
KI-576 | Ref: 157576

Lower Cam Tracks

PHOTO NOT
AVAILABLE

SAFETY CAM - IPT D
KI-579 | Ref: 157579

Lower Cam Tracks



FILL CAM .5-8MM - IPT D
KI-682 | Ref: 157682

Lower Cam Tracks



FILL CAM 4.5-12MM - IPT D
KI-590 | Ref: 157590

Lower Cam Tracks



FILL CAM 8.5-16MM - IPT D
KI-685 | Ref: 157685

Upper Cam Tracks



PUNCH DESCENDING SEGMENT - IPT B
KI-11-863 | Ref: 169863

Lower Cam Tracks



DOSING CAM
KI-747 | Ref: 127747

Lower Cam Tracks



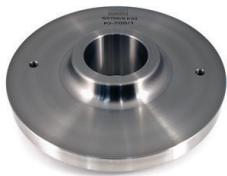
FILL CAM 20MM - IPT B
KI-962 | Ref: 10219962

Lower Cam Tracks



WEAR CAM
KI-975 | Ref: 10195975

Pressure Rolls & Components



MAIN PRESSURE ROLL
KI-705/1 | Ref: 125705

Product Control



PRE-COMPRESSION ROLLER
KI-120 | Ref:

Product Control



GRAVITY FILL SHOE INSERT - WHITE
NYLATRON
KI-183 | Ref: 206183

Product Control



SIGHT GLASS
KI-536 | Ref: 107536

Upper Cam Tracks



PUSH DOWN SEGMENT - IPT B
KI-331 | Ref: 221331/1

Upper Cam Tracks



UPPER RAISING CAM - IPT B
KI-567 | Ref: 219567-1

Lower Cam Tracks



FILL CAM SET 20MM - IPT D
KI-238 | Ref: 225238

Lower Cam Tracks



CATCH CAM - IPT B
KI-928/2 | Ref:

Lower Cam Tracks



CATCH CAM - IPT D
KI-929/2 | Ref:

Lower Cam Tracks

PHOTO NOT
AVAILABLE

FILL CAM INNER HALF 20 MM - IPT D
KI-171 | Ref: 10221171

Lower Cam Tracks



CAM OUTER HALF 20MM -IPT D
KI-170 | Ref: 10221170

Lower Cam Tracks

PHOTO NOT
AVAILABLE

EJECTION CAM
KI-919 | Ref:

Pressure Rolls & Components



PRESSURE ROLLER
KI-611 | Ref: 211611

Product Control



SCRAPER
KI-894 | Ref: 226894

Turret Hardware



PUNCH SCRAPER SEAL-"B"
KI-193 | Ref: N/A

Upper Cam Tracks



CONTROL CAM - IPT B
KI-751 | Ref: 250751

Upper Cam Tracks



CONTROL CAM - IPT D
KI-752 | Ref: 250752



PRESSURE ROLLER
KI-611 | *Ref: 211611*



SEALING SEGMENT
KI-804 | *Ref: 231804*

Lower Cams



EJECTION CAM
KI-388 | *Ref: 180388*

Pressure Roll



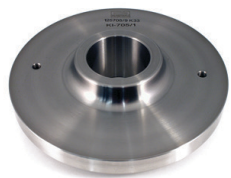
PRESSURE ROLLER
KI-956 | *Ref: 10190956*

Product Control



FEEDER ASSEMBLY
KI-100/A | *Ref: N/A*

Pressure Rolls & Components



MAIN PRESSURE ROLL
KI-705/1 | Ref: 125705

Product Control

PHOTO NOT
AVAILABLE

ADJUSTING SCREW
KI-529-2 | Ref: N/A

Lower Cam Tracks



FILL CAM 20MM - IPT B
KI-962 | Ref: 10219962

Lower Cam Tracks



FILL CAM 0.5-8MM - IPT B
KI-660 | Ref: 153660

Lower Cam Tracks



FILL CAM 4.5 - 12MM - IPT B
KI-661 | Ref: 153661

Lower Cam Tracks



FILL CAM 8.5 - 16MM - IPT B
KI-662 | Ref: 153662

Lower Cam Tracks



CATCH RAIL - IPT D
KI-6 | Ref: N/A

Lower Cam Tracks



CATCH RAIL - EU D
KI-210 | Ref: 157210

Lower Cam Tracks



CONTROL RAIL - EU D
KI-212 | Ref: 157212

Lower Cams

PHOTO NOT
AVAILABLE

DRIVE RAIL
KI-726 | Ref: 127726

Product Control



HOPPER WINDOW
KI-01 | Ref: 189001

Product Control



PRE-COMPRESSION ROLLER
KI-120 | Ref: N/A

Product Control

PHOTO NOT
AVAILABLE

BRONZE SEAL
KI-249 | Ref: 168249

Lower Cams



DOSING CAM
K4-214 | Ref: 140214

Lower Cams



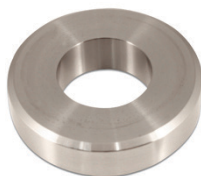
CATCH CAM - IPT-B
KI-083 | Ref: 163083

Pressure Rolls & Components



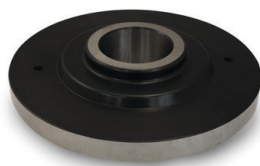
PRESSURE ROLL BEARING
K15-C2200 | Ref: C2200, TXC2-200

Pressure Rolls & Components



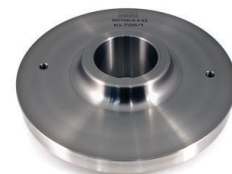
PRESSURE ROLL
KI-286 | Ref: 183286

Pressure Rolls & Components



MAIN PRESSURE ROLLER
KI-705 | Ref: 125705

Pressure Rolls & Components



MAIN PRESSURE ROLL
KI-705/1 | Ref: 125705

Pressure Rolls & Components

PHOTO NOT
AVAILABLE

COMPRESSION ROLLER (MINUS
HARDWARE)
K4-543 | Ref:

Product Control



FEED FRAME INSERT
K4-167 | Ref: N/A

Turret Hardware



DIE LOCK SCREW
DL-15 | Ref: 108164

Turret Hardware



PUNCH GUIDE SEAL "D-TYPE"
KI-416 | Ref: N/A

Turret Hardware



PUNCH GUIDE SEAL "B-TYPE"
KI-418 | Ref: 126418

Turret Hardware



PUNCH GUIDE SEAL "B" - DOUBLE LIP
KI-418/1 | Ref: N/A

Turret Hardware



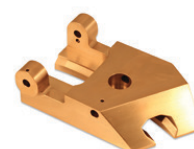
PUNCH GUIDE SEAL "B-TYPE"
KI-419 | Ref: 126419

Turrets



67 STATION TURRET ASSEMBLY*
K4-67T | Ref: N/A

Upper Cams



CONTROL CAM - IPT-B
KI-613 | Ref: 164613

*See page 33



FILL CAM 8MM - IPT-B
KI-426 | *Ref: 162426*



FILL CAM 12MM - IPT-B
KI-427 | *Ref: 162427*



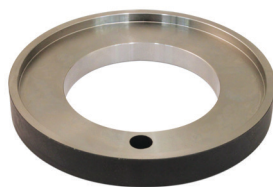
FILL CAM 16MM - IPT-B
KI-428 | *Ref: 162428*

Drive Components



DRIVE PULLEY BEARING
K15-G2200 | Ref: TXG2-200

Hydraulic & Components



OUTER STOP RING
K15-C2009 | Ref: TXC2-009

Hydraulic & Components



UPPER CAM CARRIER SEAL
K15-F001/1 | Ref: TXF-001/1

Hydraulic & Components



PRESSURE CYLINDER BUSHING
K15-H1001/2 | Ref: TXH1-001/2

Lower Cam Tracks



EXTENSION PIECE
K15-B1011 | Ref: TXB1-001

Lower Cam Tracks



LINK TRACK
K15-B1014 | Ref: TXB1-014

Lower Cam Tracks



INTERMEDIATE CAM
K15-B1016 | Ref: TXB1-016

Lower Cam Tracks



TRANSFER CAM
K15-B1017 | Ref: TXB1-017

Lower Cam Tracks



DOSING CAM CARRIER
K15-B6001 | Ref: TXB6-001

Lower Cam Tracks



DOSING CAM
K15-B6010 | Ref: TXB6-010

Lower Cam Tracks



DOSING CONTROL TRACK - IPT B
K15-F003 | Ref: TXF-003

Lower Cam Tracks



0.5 - 8MM FILL LOWER PULLDOWN CAM
- EU B
K15-S21001/EU | Ref: TX-S21-001

Lower Cam Tracks



FILL CAM 12.5-20MM - LUBRICATED
- IPT D
KI-007 | Ref: 158007

Lower Cam Tracks



FILL CAM 12.5MM - 20MM - EU B
KI-099 | Ref: 145099

Lower Cam Tracks



FILL CAM 12.5MM - 20MM - IPT B
KI-099-1 | Ref: N/A

Lower Cam Tracks



FILL CAM 8.5-16MM - EU D
KI-209/3 | Ref: 157209/3

Lower Cam Tracks



FILL CAM 4.5-12MM - IPT D LUBRICATED
KI-223 | Ref: 157223

Lower Cam Tracks



FILL CAM 8.5-16MM - IPT D LUBRICATED
KI-224 | Ref: 157224

Lower Cam Tracks



FILL CAM 0.5-8MM - IPT B LUBRICATED
KI-660 | Ref: 153660

Lower Cam Tracks



FILL CAM 4.5 - 12MM - IPT B LUBRICATED
KI-661 | Ref: 153661

Lower Cam Tracks



FILL CAM 8.5 16MM - IPT B LUBRICATED
KI-662 | Ref: 153662

Lower Cam Tracks



FILL CAM 4.5-12MM - IPT B
KI-712 | Ref: 130712

Lower Cam Tracks



FILL CAM 8.5MM - 16MM - IPT B
KI-713 | Ref: 130713

Lower Cam Tracks



FILL CAM 4.5MM - 12MM - EU D
KI-716 | Ref: 130716

Lower Cam Tracks



DOSING CAM SAFETY RAIL US "B" TOOLING
KI-830 | Ref: 108830

Lower Cam Tracks



CATCH RAIL IPT "B" - EJECTION
KI-831 | Ref: 108831

Lower Cam Tracks



CATCH RAIL EU "B" - EJECTION
KI-831/1 | Ref: N/A

Lower Cam Tracks



CATCH RAIL IPT "D" - EJECTION
KI-847 | Ref: 108847

Lower Cam Tracks



CATCH RAIL EU "D" - EJECTION
KI-847/1 | Ref: N/A

Lower Cam Tracks



EJECTION CAM "B"
KI-931 | Ref: 108931

Lower Cam Tracks



FILL CAM .5-8MM - IPT D LUBRICATED
KI-221 | Ref: 157221

Pressure Rolls & Components



LOWER PRECOMPRESSION PIN
K15-B5002 | Ref: TXB5-002

Pressure Rolls & Components



LOWER PRECOMP CYLINDER SEAL
K15-B5202 | Ref: TXB5-202

Pressure Rolls & Components



PRECOMPRESSION ROLL BEARING
K15-B5203 | Ref: TXB5-203

Pressure Rolls & Components

PHOTO NOT
AVAILABLE

UPPER YOKE SPINDLE BEARING
K15-C1200 | Ref: TXC1-200

Pressure Rolls & Components



NEEDLE BEARING FOR UPPER ROLL PIN
K15-C1202 | Ref: TXC1-202

Pressure Rolls & Components



NEEDLE BEARING
K15-C1203 | Ref: TXC1-203

Pressure Rolls & Components



THRUST BEARING WASHER
K15-C2007 | Ref: TXC2-007

Pressure Rolls & Components



PRESSURE ROLL BEARING
K15-C2200 | Ref: C2200, TXC2-200

Pressure Rolls & Components



THRUST BEARING
K15-C2208 | Ref: TXC2-208

Pressure Rolls & Components



UPPER PRE-COMP ROLL PIN BEARING
K15-C5212 | Ref: TXC5-212

Pressure Rolls & Components



UPPER PRE COMP ROLL PIN NEEDLE
BEARING
K15-C5213 | Ref: TXC5-213

Pressure Rolls & Components



UPPER PRE COMP ROLL PIN SEAL
K15-C5215 | Ref: TXC5-215

Pressure Rolls & Components



UPPER PRECOMPRESSION ROLL SEAL
K15-C5216 | Ref: TXC5-216

Pressure Rolls & Components



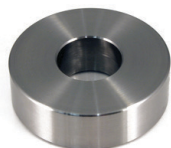
THRUST WASHER
KI-003 | Ref: RXC2-031, TXB2-003

Pressure Rolls & Components



PRESSURE ROLL SEE KI-705/1
KI-225 | Ref: 108225

Pressure Rolls & Components



PRE-COMPRESSION ROLL
KI-233 | Ref: 108233, 10108233

Pressure Rolls & Components



ECCENTRIC PIN - UPPER PRECOMP -
EARLY MODEL
KI-369 | Ref: N/A

Pressure Rolls & Components



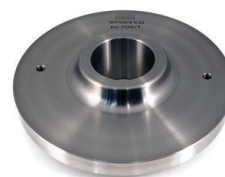
ECCENTRIC PIN - UPPER PRECOMP - LATE
MODEL (HEX)
KI-369/1 | Ref: 144369

Pressure Rolls & Components



UPPER ECCENTRIC ROLL PIN
K15-B2002 | Ref: TXB2-002

Pressure Rolls & Components



MAIN PRESSURE ROLL
KI-705/1 | Ref: 125705

Pressure Rolls & Components

PHOTO NOT
AVAILABLE

UPPER ECCENTRIC ROLL PIN
K15-C2002 | Ref: TXC2-002

Pressure Rolls & Components

PHOTO NOT
AVAILABLE

LOWER ROLL PIN BUSH
KI-588 | Ref: 144558

Product Control



TABLET STRIPPER (TAKEOFF)
K15-B1001 | Ref: 148169/1

Product Control



COVERINA SEGMENT (TAIL OVER DIE)
FROM SERIES 32014
K15-C440 | Ref: TXFIIC-440

Product Control



SCRAPER
K15-C442 | Ref: TXFIIC-442

Product Control



TABLET CHUTE
KI-184 | Ref: 158184

Product Control



PUNCH GUIDE SEAL "B" - DOUBLE LIP
KI-418/1 | Ref: N/A

Product Control



FILL SHOE
KI-C001 | Ref: TX FIIC-001

Product Control



FEEDER PAN COVER
KI-C002 | Ref: TX FIIC-002

Product Control



LOWER GEAR HOUSING
KI-C003 | Ref: TX FIIC-003

Product Control



UPPER GEAR HOUSING
KI-C004 | Ref: TX FIIC-004

Product Control



SCRAPER RAIL - SERIES 32010
KI-C009 | Ref: TXFIIC-009

Product Control



DRIVE SHAFT - LONG
KI-C020 | Ref: TXFIIC-020

Product Control



DRIVE SHAFT - SHORT
KI-C021 | Ref: TXFIIC-021

Product Control



FEEDER GEAR
KI-C023 | Ref: TX-FIIC-023

Product Control



VERTICAL SHAFT
KI-C024 | Ref: TXFIIC-024

Product Control



FEEDER GEAR
KI-C025 | Ref: TX-FIIC-025

Product Control



COUPLING BOX
KI-C027 | Ref: TXFIIC-027

Product Control



LOWER ADJUSTER
KI-C028 | Ref: TXFIIC-028

Product Control



LEVEL ADJUSTER
KI-C029 | Ref: TXFIIC-029

Product Control



BEARING HOUSING
KI-C030 | Ref: TXFIIC-030

Product Control



LARGE AGITATOR
KI-C051 | Ref: 154232

Product Control

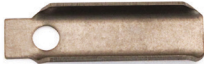


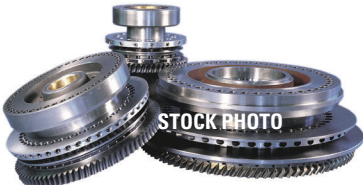
SMALL AGITATOR
KI-C052 | Ref: 154234

Product Control



SEALING RING FOR FEEDER DRIVE SHAFT
KI-C070 | Ref:

Product Control	Product Control	Product Control
		
FILL SHOE BEARING KI-C071 Ref: TX-FIIC-071	BUSHING KI-C076 Ref: TXFIIC-076	MOTOR PULLEY BEARING KI-G203/1 Ref: N/A
Product Control	Product Control	Turret Hardware
	PHOTO NOT AVAILABLE	
TILT LEVER AT LOWER PUNCH BODY KI-NRDD81 Ref: NRD-D81	SEAL FOR BEARING HOUSING KI-C030/1 Ref:	DIE LOCK SCREW DL-109 Ref: 102109
Turret Hardware	Turret Hardware	Turret Hardware
		
DIE LOCK SCREW DL-115 Ref: 102115	DIE LOCK SCREW DL-137 Ref: 136137	DIE LOCK SCREW DL-15 Ref: 108164
Turret Hardware	Turret Hardware	Turret Hardware
		
SPRING FOR BRAKE LEVER PIN KI-051 Ref: 15030051	PUNCH BUSHING KI-129 Ref:	BRAKE PIN AT LOWER PUNCH BODY KI-293 Ref: 108293
Turret Hardware	Turret Hardware	Turret Hardware
		
BRAKE PIN - VIVIDUR PVC - U- GREY KI-293-P Ref: 108293	TILT LEVER KI-301 Ref: 108301	PUNCH GUIDE SEAL "D-TYPE" (UNKEYED) KI-416 Ref: N/A

Turret Hardware	Turret Hardware	Turret Hardware
 PUNCH GUIDE SEAL "B-TYPE" KI-418 Ref: 126418	 PUNCH GUIDE SEAL "B-TYPE" KI-419 Ref: 126419	 TILT LEVER AT LOWER PUNCH BODY KI-623 Ref: 110623
Turret Hardware	Turrets	Turrets
 MAIN SPINDLE KI-888 Ref: 108888	 21 STATION TURRET ASSEMBLY* K15-21T Ref: N/A	 26 STATION TURRET ASSEMBLY* K15-26T Ref: N/A
Turrets	Turrets	Upper Cam Tracks
 32 STATION TURRET ASSEMBLY* K15-32T Ref: N/A	 40 STATION TURRET ASSEMBLY* K15-40T Ref: N/A	 UPPER CAM TRACK - BRONZE - IPT B K15-F17002 Ref: TXF-17002

*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush

E150

Part	Category	Part #	OEM	Machine
EJECTION PLATE - NOTCHED	Lower Cam Tracks	K14-309/3		E150
FILLING CAM - IPT D	Lower Cam Tracks	K14-517/1		E150
FILL CAM-OUTER 20MM FILL - EU D	Lower Cam Tracks	K14-519		E150
FILL CAM OUTER 20MM FILL - IPT D	Lower Cam Tracks	K14-519/1		E150
FILL CAM INNER 20MM FILL - EU D	Lower Cam Tracks	K14-520		E150
FILL CAM INNER 20MM FILL - IPT D	Lower Cam Tracks	K14-520/1		E150
TRANSITION CAM	Lower Cam Tracks	KI-248		E150
FILL CAM OUTER 20MM - IPT B	Lower Cam Tracks	KI-582	10249582	E150
FILL CAM INNER 20MM - IPT B	Lower Cam Tracks	KI-583	10249583	E150
FILLING CAM - IPT B	Lower Cam Tracks	KI-585	10249585	E150
CATCH RAIL IPT B - EJECTION	Lower Cam Tracks	KI-831	108831	E150
CATCH RAIL EU B - EJECTION	Lower Cam Tracks	KI-831/1		E150
CATCH RAIL IPT D - EJECTION	Lower Cam Tracks	KI-847	108847	E150
CATCH RAIL EU D - EJECTION	Lower Cam Tracks	KI-847/1		E150
MOTOR PULLEY BEARING	Lower Cam Tracks	KI-G203/1		E150
FILL CAM - EU D	Lower Cam Tracks	K14-517	130517/EUD	E150
PRE COMPRESSION CAM	Lower Cam Tracks	KI-924	10110924	E150
UPPER OR LOWER PRESSURE ROLL	Pressure Rolls & Components	KI-054	109054	E150
PRE-COMPRESSION ROLL	Pressure Rolls & Components	KI-233	108233, 10108233	E150
BEARING FOR ECCENTRIC ROLL PIN	Pressure Rolls & Components	KI-48	22214E	E150
DIE LOCK SCREW	Turret Hardware	DL-15	108164	E150
UNKEYED PUNCH GUIDE SEAL "D-TYPE"	Turret Hardware	KI-416		E150
KEYED PUNCH GUIDE SEAL "D-TYPE"	Turret Hardware	KI-417		E150
UNKEYED PUNCH GUIDE SEAL "B-TYPE"	Turret Hardware	KI-418	126418	E150
PUNCH GUIDE SEAL "B" - DOUBLE LIP	Turret Hardware	KI-418/1		E150
KEYED PUNCH GUIDE SEAL "B-TYPE"	Turret Hardware	KI-419	126419	E150
21 STATION TURRET ASSEMBLY	Turrets	K14-21T		E150
PUSH DOWN RAIL	Upper Cam Tracks	KI-448		E150
MAIN UPPER CAMTRACK - EU D	Upper Cam Tracks	KI-406	137406	E150

KTS 700

Part	Category	Part #	OEM	Machine
PRESSURE ROLLER	Pressure Rolls & Components	KI-236	10242236	KTS 700
FILL SHOE FIII FS ALUMINUM	Product Control	KI-669	239669	KTS 700
SEALING SEGMENT	Product Control	KI-804	231804	KTS 700
FILL SHOE FII FS 316 SS	Product Control	KI-086	239086	KTS 700
FILL SHOE FII FS ALUMINUM	Product Control	KI-69	226369	KTS 700
FILL SHOE FIII FS 316 SS	Product Control	KI-322	243322	KTS 700
UPPER SECTION CONTROL RAIL - IPT B	Upper Cam Tracks	KI-696	250696	KTS 700
UPPER SECTION CONTROL CAM - IPT D	Upper Cam Tracks	KI-697	250697	KTS 700
PRESSURE ROLL	Pressure Rolls & Components	KI-611	211611	KTS1000
PRECOMPRESSION ROLLER	Pressure Rolls & Components	KI-247	10215247	KTS1000
PRESSURE ROLL EU "B"	Pressure Rolls & Components	KI-566	10233566	KTS1000
SCRAPER	Product Control	KI-93	213193	KTS1000

LX

Part	Category	Part #	OEM	Machine
UPPER OR LOWER PRESSURE ROLL	Pressure Rolls & Components	KI-054	109054	LX
DIE LOCK SCREW	Turret Hardware	DL-137	136137	LX

NRD

Part	Category	Part #	OEM	Machine
EJECTION CAM	Lower Cam Tracks	KNR-1		NRD
WEAR PLATE	Lower Cam Tracks	KNR-2		NRD
EJECTION RAMP	Lower Cam Tracks	KNR-3		NRD
PIVOT PLATE	Lower Cam Tracks	KNR-4		NRD
PULL DOWN CAM	Lower Cam Tracks	KNR-715	7-15/39-14	NRD

RT

Part	Category	Part #	OEM	Machine
FEEDER COVER	Product Control	KI-091	108091/9	RT
PUNCH GUIDE SEAL 30MM	Product Control	KI-4M43		RT

RTS

Part	Category	Part #	OEM	Machine
EJECTION PLATE - NOTCHED	Lower Cam Tracks	K14-309/3		RTS
FILLING CAM - IPT D	Lower Cam Tracks	K14-517/1		RTS
FILL CAM-OUTER 20MM FILL - EU D	Lower Cam Tracks	K14-519		RTS
FILL CAM OUTER 20MM FILL - IPT D	Lower Cam Tracks	K14-519/1		RTS
FILL CAM INNER 20MM FILL - EU D	Lower Cam Tracks	K14-520		RTS
FILL CAM INNER 20MM FILL - IPT D	Lower Cam Tracks	K14-520/1		RTS
EJECTION PLATE	Lower Cam Tracks	KI-308/3	107308/8	RTS
FILL CAM OUTER 20MM - IPT B	Lower Cam Tracks	KI-582	10249582	RTS
FILL CAM INNER 20MM - IPT-B	Lower Cam Tracks	KI-583	10249583	RTS
FILL CAM - IPT B	Lower Cam Tracks	KI-585	10249585	RTS
CATCH RAIL IPT B - EJECTION	Lower Cam Tracks	KI-831	108831	RTS
CATCH RAIL EU B - EJECTION	Lower Cam Tracks	KI-831/1		RTS
CATCH RAIL IPT D - EJECTION	Lower Cam Tracks	KI-847	108847	RTS
CATCH RAIL EU D - EJECTION	Lower Cam Tracks	KI-847/1		RTS
PRE COMPRESSION CAM	Lower Cam Tracks	KI-924	10110924	RTS
MOTOR PULLEY BEARING	Lower Cam Tracks	KI-G203/1		RTS
EJECTION CAM GUIDE - EU-D	Lower Cam Tracks	K14-847	108847	RTS
FILL CAM SET 20MM - IPT B	Lower Cam Tracks	KI-77	10249577	RTS
FILLING CAM - EU D	Lower Cam Tracks	K14-517	130517/EUD	RTS
UPPER OR LOWER PRESSURE ROLL	Pressure Rolls & Components	KI-054	109054	RTS
PRE-COMPRESSION ROLL	Pressure Rolls & Components	KI-233	108233, 10108233	RTS
BEARING FOR ECCENTRIC ROLL PIN	Pressure Rolls & Components	KI-48	22214E	RTS
LOWER ECCENTRIC ROLL PIN	Pressure Rolls & Components	KI-883	107883	RTS
SCRAPER BLADE	Product Control	KI-094	108094	RTS
TAIL OVER DIE	Product Control	KI-353	116353	RTS
SCRAPER	Product Control	KI-717	136717	RTS
DIE LOCK SCREW	Turret Hardware	DL-137	136137	RTS
DIE LOCK SCREW	Turret Hardware	DL-15	108164	RTS
BRAKE PIN	Turret Hardware	KI-048	108048	RTS
TILT LEVER	Turret Hardware	KI-301	108301	RTS
PUNCH GUIDE SEAL "D-TYPE"	Turret Hardware	KI-416		RTS
PUNCH GUIDE SEAL - "D-TYPE"	Turret Hardware	KI-417		RTS
PUNCH GUIDE SEAL "B-TYPE"	Turret Hardware	KI-418	126418	RTS
PUNCH GUIDE SEAL "B" - DOUBLE LIP	Turret Hardware	KI-418/1		RTS
PUNCH GUIDE SEAL "B-TYPE"	Turret Hardware	KI-419	126419	RTS
TILT LEVER - BRAKE PIN	Turret Hardware	KI-940		RTS
16 Station Turret	Turrets	K14-16T		RTS
26 STATION TURRET ASSEMBLY	Turrets	K14-26T		RTS
21 STATION TURRET ASSEMBLY	Turrets	K14-21T		RTS
PUSH DOWN RAIL	Upper Cam Tracks	KI-448		RTS
LOW PRESSURE RAIL	Upper Cam Tracks	KI-446	137446	RTS
MAIN UPPER CAMTRACK - EU D	Upper Cam Tracks	KI-406	137406	RTS
MAIN UPPER PUNCH OVERLOAD FLIGHT CAM - EU-D	Upper Cam Tracks	K14-448	137448	RTS

RUD

Part	Category	Part #	OEM	Machine
INNER FILL CAM	Lower Cam Tracks	KI-512	148261	RUD
OUTER FILL CAM	Lower Cam Tracks	KI-612	148263	RUD
DIE LOCK SCREW	Turret Hardware	DL-592	10111592	RUD
BRAKE PIN	Turret Hardware	KI-28		RUD
UPPER LOWERING ROOF CAM COMPLETE	Upper Cam Tracks	KI-600		RUD
PULL DOWN CAM- INSERT	Upper Cam Tracks	KI-600-1		RUD

RX

Part	Category	Part #	OEM	Machine
LOWERING CAM	Upper Cam Tracks	KI-188	171188	RX
LOWERING CAM SEGMENT	Lower Cam Tracks	KI-164/2	171164	RX
FILL CAM 12.5MM-20MM - IPT D	Lower Cam Tracks	KI-226	151226	RX
DOSING CAM	Lower Cam Tracks	KI-229	108229	RX
FILL CAM 12MM - BRONZE - IPT B	Lower Cam Tracks	KI-323	108323	RX

FILL CAM 16 MM-BRONZE	Lower Cam Tracks	KI-324	108324	RX
FILL CAM 16 MM - A2	Lower Cam Tracks	KI-324/1	108324	RX
CATCH RAIL	Lower Cam Tracks	KI-343	108343	RX
CONTROL CAM	Lower Cam Tracks	KI-348	108348	RX
EJECTION CAM	Lower Cam Tracks	KI-459/6	108459/6	RX
TRANSITION PIECE	Lower Cam Tracks	KI-572	108572	RX
FILL CAM 20MM-BRONZE	Lower Cam Tracks	KI-797	130797	RX
TRANSITION CAM	Lower Cam Tracks	KI-11/KI-248	C1-11	RX
THRUST WASHER	Pressure Rolls & Components	KI-003	RXC2-031,TXB2-003	RX
PRESSURE ROLL	Pressure Rolls & Components	KI-225	108225	RX
PRE-COMPRESSION ROLL	Pressure Rolls & Components	KI-233	108233, 10108233	RX
LOWER ECCENTRIC BOLT	Pressure Rolls & Components	KI-24	108224	RX
MAIN PRESSURE ROLL	Pressure Rolls & Components	KI-705/1	125705	RX
LOWER ROLL PIN BUSH	Pressure Rolls & Components	KI-588	144558	RX
BRONZE SEALING SEGMENT	Product Control	KI-75	167775	RX
FILLSHOE	Product Control	KI-774	167774	RX
SCRAPER RAIL	Product Control	KI-503	108503	RX
SEAL SEGMENT FOR FILLING SHOE - PEEK	Product Control	KI-75/P		RX
INNER WEARING WASHER	Turret Hardware	KI-252	108252	RX
TILT LEVER	Turret Hardware	KI-301	108301	RX
BELLOWS RETAINER	Turret Hardware	KI-3510		RX
INNER BEARING BUSHING	Turret Hardware	KI-26	108226	RX
OUTER BEARING BUSHING	Turret Hardware	KI-035	111035	RX
LOWERING CAM SEGMENT	Upper Cam Tracks	KI-164/2	171164	RX
LOWERING CAM	Upper Cam Tracks	KI-188	171188	RX
RAISING CAM	Upper Cam Tracks	KI-875	169875/1	RX

RX B

Part	Category	Part #	OEM	Machine
STOP RAIL IPT-B	Lower Cam Tracks	KI-009	119009	RX B
FILL CAM 0.5-8MM - IPT-B	Lower Cam Tracks	KI-784	130784	RX B
FILL CAM 4.5-12MM - IPT-B	Lower Cam Tracks	KI-785	130785	RX B
FILL CAM 8.5-16MM - IPT-B	Lower Cam Tracks	KI-786	130786	RX B
PUNCH ASCENDING SEGMENT - IPT-B	Upper Cam Tracks	K11-861	169861	RX B
CAMTRACK SEGMENT - IPT-B	Upper Cam Tracks	K11-862	169862	RX B
PUNCH DESCENDING SEGMENT - IPT-B	Upper Cam Tracks	K11-863	169863	RX B
LOWERING CAM IPT	Upper Cam Tracks	KI-174	167174	RX B

RX D

Part	Category	Part #	OEM	Machine
CONTROL CAM - IPT D	Lower Cam Tracks	KI-577	157577	RX D
FILL CAM 8.5-16MM - IPT D	Lower Cam Tracks	KI-685	157685	RX D
CATCH RAIL - IPT D	Lower Cam Tracks	KI-576	157576	RX D
FILL CAM .5-8MM - IPT D	Lower Cam Tracks	KI-682	157682	RX D
FILL CAM 4.5-12MM - IPT D	Lower Cam Tracks	KI-590	157590	RX D
SAFETY CAM - IPT D	Lower Cam Tracks	KI-579	157579	RX D

RXZS

Part	Category	Part #	OEM	Machine
PUNCH DESCENDING SEGMENT - IPT-B	Upper Cam Tracks	K11-863	169863	RXZS

S-250

Part	Category	Part #	OEM	Machine
FILL CAM 20MM - IPT B	Lower Cam Tracks	KI-962	10219962	S-250
WEAR CAM	Lower Cam Tracks	KI-975	10195975	S-250
MAIN PRESSURE ROLL	Pressure Rolls & Components	KI-705/1	125705	S-250
PRE-COMPRESSION ROLLER	Product Control	KI-120		S-250
GRAVITY FILL SHOE INSERT - WHITE NYLATRON	Product Control	KI-183	206183	S-250
SIGHT GLASS	Product Control	KI-536	107536	S-250
PUSH DOWN SEGMENT - IPT B	Upper Cam Tracks	KI-331	221331/1	S-250
UPPER RAISING CAM - IPT B	Upper Cam Tracks	KI-567	219567-1	S-250

SYN-500

Part	Category	Part #	OEM	Machine
FILL CAM SET 20MM - IPT D	Lower Cam Tracks	KI-238	225238	SYN-500
CATCH CAM - IPT B	Lower Cam Tracks	KI-928/2		SYN-500
CATCH CAM-IPT D	Lower Cam Tracks	KI-929/2		SYN-500
CAM INNER HALF 20MM - IPT D	Lower Cam Tracks	KI-171	10221171	SYN-500
CAM OUTER HALF 20MM - IPT D	Lower Cam Tracks	KI-170	10221170	SYN-500
EJECTION CAM	Lower Cam Tracks	KI-919		SYN-500
PRESSURE ROLLER	Pressure Rolls & Components	KI-611	211611	SYN-500
SCRAPER	Product Control	KI-894	226894	SYN-500
PUNCH SCRAPER SEAL "B"	Turret Hardware	KI-193		SYN-500
CONTROL CAM IPT - B	Upper Cam Tracks	KI-751	250751	SYN-500
CONTROL CAM IPT - D	Upper Cam Tracks	KI-752	250752	SYN-500
PRESSURE ROLLER	Pressure Rolls & Components	KI-611	211611	SYN-700
SEALING SEGMENT	Product Control	KI-804	231804	SYN-700

T100

Part	Category	Part #	OEM	Machine
EJECTION CAM	Lower Cams	KI-388	180388	T100
PRESSURE ROLLER	Pressure Roll	KI-956	10190956	T100
FEEDER ASSEMBLY	Product Control	KI-100/A		T100

T300

Part	Category	Part #	OEM	Machine
CATCH RAIL - IPT D	Cam Tracks	KI-6		T300
MAIN PRESSURE ROLL	Pressure Rolls & Components	KI-705/1	125705	T300
ADJUSTING SCREW	Product Control	KI-529-2		T300
FILL CAM 0.5-8MM - IPT B LUBRICATED	Lower Cam Tracks	KI-660	153660	T-300
FILL CAM 4.5 - 12MM - IPT-B LUBRICATED	Lower Cam Tracks	KI-661	153661	T-300
FILL CAM 8.5 16MM - IPT B LUBRICATED	Lower Cam Tracks	KI-662	153662	T-300
FILL CAM 20MM TSMB	Lower Cam Tracks	KI-962	10219962	T-300
CATCH RAIL - EU D	Lower Cams	KI-210	157210	T-300
CONTROL RAIL - EU D	Lower Cams	KI-212	157212	T-300
DRIVE RAIL	Lower Cams	KI-726	127726	T-300
HOPPER WINDOW	Product Control	KI-01	189001	T-300
PRE-COMPRESSION ROLLER	Product Control	KI-120		T-300
BRONZE SEAL	Product Control	KI-249	168249	T-300

T400

Part	Category	Part #	OEM	Machine
DOSING CAM	Lower Cams	K4-214	140214	T400
CATCH CAM - IPT-B	Lower Cams	KI-083	163083	T400
PRESSURE ROLL BEARING	Pressure Rolls & Components	K15-C2200	C2200, TXC2-200	T400
PRESSURE ROLL	Pressure Rolls & Components	KI-286	183286	T400
MAIN PRESSURE ROLLER	Pressure Rolls & Components	KI-705	125705	T400
MAIN PRESSURE ROLL	Pressure Rolls & Components	KI-705/1	125705	T400
COMPRESSION ROLLER (MINUS HARDWARE)	Pressure Rolls & Components	K4-543		T400
FEED FRAME INSERT	Product Control	K4-167		T400
DIE LOCK SCREW	Turret Hardware	DL-15	108164	T400
PUNCH GUIDE SEAL "D-TYPE"	Turret Hardware	KI-416		T400
PUNCH GUIDE SEAL "B-TYPE"	Turret Hardware	KI-418	126418	T400
PUNCH GUIDE SEAL "B" - DOUBLE LIP	Turret Hardware	KI-418/1		T400
PUNCH GUIDE SEAL "B-TYPE"	Turret Hardware	KI-419	126419	T400
67 STATION TURRET ASSEMBLY	Turrets	K4-67T		T400
CONTROL CAM IPT-B	Upper Cams	KI-613	164613	T400

T400 B

Part	Category	Part #	OEM	Machine
FILL CAM 8MM - IPT-B	Lower Cams	KI-426	162426	T400 B
FILL CAM 12MM - IPT-B	Lower Cams	KI-427	162427	T400 B
FILL CAM 16MM - IPT B	Lower Cams	KI-428	162428	T400 B

Part	Category	Part #	OEM	Machine
DRIVE PULLEY BEARING	Drive Components	K15-G2200	TXG2-200	TX
OUTER STOP RING	Hydraulic & Components	K15-C2009	TXC2-009	TX
UPPER CAM CARRIER SEAL	Hydraulic & Components	K15-F001/1	TXF-001/1	TX
PRESSURE CYLINDER BUSHING	Hydraulic & Components	K15-H1001/2	TXH1-001/2	TX
EXTENSION PIECE	Lower Cam Tracks	K15-B1011	TXB1-001	TX
LINK TRACK	Lower Cam Tracks	K15-B1014	TXB1-014	TX
INTERMEDIATE CAM	Lower Cam Tracks	K15-B1016	TXB1-016	TX
TRANSFER CAM	Lower Cam Tracks	K15-B1017	TXB1-017	TX
DOSING CAM CARRIER	Lower Cam Tracks	K15-B6001	TXB6-001	TX
DOSING CAM	Lower Cam Tracks	K15-B6010	TXB6-010	TX
DOSING CONTROL TRACK - IPT B	Lower Cam Tracks	K15-F003	TXF-003	TX
0.5 - 8MM FILL LOWER PULLDOWN CAM EU B	Lower Cam Tracks	K15-S21001/EU	TX-S21-001	TX
FILL CAM 12.5-20MM FILL - LUBRICATED IPT D	Lower Cam Tracks	KI-007	158007	TX
FILL CAM 12.5MM - 20MM - EU B	Lower Cam Tracks	KI-099	145099	TX
FILL CAM 12.5MM - 20MM - IPT B	Lower Cam Tracks	KI-099-1		TX
FILL CAM 8.5-16MM - EU D	Lower Cam Tracks	KI-209/3	157209/3	TX
FILL CAM 4.5-12MM - LUBRICATED - IPT D	Lower Cam Tracks	KI-223	157223	TX
FILL CAM 8.5-16MM - LUBRICATED IPT D	Lower Cam Tracks	KI-224	157224	TX
FILL CAM 0.5-8MM - LUBRICATED - IPT B	Lower Cam Tracks	KI-660	153660	TX
FILL CAM 4.5 - 12MM LUBRICATED - IPT B	Lower Cam Tracks	KI-661	153661	TX
FILL CAM 8.5 16MM LUBRICATED - IPT B	Lower Cam Tracks	KI-662	153662	TX
FILL CAM 4.5-12MM - IPT B	Lower Cam Tracks	KI-712	130712	TX
FILL CAM 8.5MM - 16MM - IPT B	Lower Cam Tracks	KI-713	130713	TX
FILL CAM 4.5MM - 12MM - EU D	Lower Cam Tracks	KI-716	130716	TX
DOSING CAM SAFETY RAIL IPT "B"	Lower Cam Tracks	KI-830	108830	TX
CATCH RAIL IPT B - EJECTION	Lower Cam Tracks	KI-831	108831	TX
CATCH RAIL EU B - EJECTION	Lower Cam Tracks	KI-831/1		TX
CATCH RAIL IPT D - EJECTION	Lower Cam Tracks	KI-847	108847	TX
CATCH RAIL EU D - EJECTION	Lower Cam Tracks	KI-847/1		TX
EJECTION CAM "B"	Lower Cam Tracks	KI-931	108931	TX
FILL CAM .5-8MM FILL - LUBRICATED IPT D	Lower Cam Tracks	KI-221	157221	TX
LOWER PRECOMPRESSION PIN	Pressure Rolls & Components	K15-B5002	TXB5-002	TX
LOWER PRECOMP CYLINDER SEAL	Pressure Rolls & Components	K15-B5202	TXB5-202	TX
PRECOMPRESSION ROLL BEARING	Pressure Rolls & Components	K15-B5203	TXB5-203	TX
UPPER YOKE SPINDLE BEARING	Pressure Rolls & Components	K15-C1200	TXC1-200	TX
NEEDLE BEARING FOR UPPER ROLL PIN	Pressure Rolls & Components	K15-C1202	TXC1-202	TX
NEEDLE BEARING	Pressure Rolls & Components	K15-C1203	TXC1-203	TX
THRUST BEARING WASHER	Pressure Rolls & Components	K15-C2007	TXC2-007	TX
PRESSURE ROLL BEARING	Pressure Rolls & Components	K15-C2200	C2200, TXC2-200	TX
THRUST BEARING	Pressure Rolls & Components	K15-C2208	TXC2-208	TX
UPPER PRE-COMP ROLL PIN BEARING	Pressure Rolls & Components	K15-C5212	TXC5-212	TX
UPPER PRE COMP ROLL PIN NEEDLE BEARING	Pressure Rolls & Components	K15-C5213	TXC5-213	TX
UPPER PRE COMP ROLL PIN SEAL	Pressure Rolls & Components	K15-C5215	TXC5-215	TX
UPPER PRECOMPRESSION ROLL SEAL	Pressure Rolls & Components	K15-C5216	TXC5-216	TX
THRUST WASHER	Pressure Rolls & Components	KI-003	RXC2-031, TXB2-003	TX
PRESSURE ROLL	Pressure Rolls & Components	KI-225	108225	TX
PRE-COMPRESSION ROLL	Pressure Rolls & Components	KI-233	108233, 10108233	TX
ECCENTRIC BOLT - UPPER PRECOMP - EARLY MODEL	Pressure Rolls & Components	KI-369		TX
ECCENTRIC BOLT - UPPER PRECOMP - LATE MOD. (HEX)	Pressure Rolls & Components	KI-369/1	144369	TX
UPPER ECCENTRIC ROLL PIN	Pressure Rolls & Components	K15-B2002	TXB2-002	TX
MAIN PRESSURE ROLL	Pressure Rolls & Components	KI-705/1	125705	TX
UPPER ECCENTRIC ROLL PIN	Pressure Rolls & Components	K15-C2002	TXC2-002	TX
LOWER ROLL PIN BUSH	Pressure Rolls & Components	KI-588	144558	TX
TABLET STRIPPER	Product Control	K15-B1001	148169/1	TX
COVERINA SEGMENT (TAIL OVER DIE) SERIES 32014	Product Control	K15-C440	TXFIIC-440	TX
SCRAPER	Product Control	K15-C442	TXFIIC-442	TX
TABLET CHUTE	Product Control	KI-184	158184	TX
PUNCH GUIDE SEAL "B" - DOUBLE LIP	Product Control	KI-418/1		TX
FILL SHOE HOUSING	Product Control	KI-C001	TX FIIC-001	TX
FEEDER PAN COVER	Product Control	KI-C002	TX FIIC-002	TX
LOWER GEAR HOUSING	Product Control	KI-C003	TX FIIC-003	TX
UPPER GEAR HOUSING	Product Control	KI-C004	TX FIIC-004	TX
SCRAPER RAIL - SERIES32010	Product Control	KI-C009	TXFIIC-009	TX
DRIVE SHAFT - LONG	Product Control	KI-C020	TXFIIC-020	TX
DRIVE SHAFT - SHORT	Product Control	KI-C021	TXFIIC-021	TX
FEEDER GEAR	Product Control	KI-C023	TX-FIIC-023	TX
VERTICAL SHAFT	Product Control	KI-C024	TXFIIC-024	TX
FEEDER GEAR	Product Control	KI-C025	TX-FIIC-025	TX
COUPLING BOX	Product Control	KI-C027	TXFIIC-027	TX

LOWER ADJUSTER	Product Control	KI-C028	TXFIIC-028	TX
LEVEL ADJUSTER	Product Control	KI-C029	TXFIIC-029	TX
BEARING HOUSING	Product Control	KI-C030	TXFIIC-030	TX
LARGE AGITATOR	Product Control	KI-C051	154232	TX
SMALL AGITATOR	Product Control	KI-C052	154234	TX
SEALING RING FOR FEEDER DRIVE SHAFT	Product Control	KI-C070		TX
FILL SHOE BEARING	Product Control	KI-C071	TX-FIIC-071	TX
BUSHING	Product Control	KI-C076	TXFIIC-076	TX
MOTOR PULLEY BEARING	Product Control	KI-G203/1		TX
TILT LEVER AT LOWER PUNCH BODY	Product Control	KI-NRDD81	NRD-D81	TX
SEAL FOR BEARING HOUSING	Product Control	KI-C030/1		TX
DIE LOCK SCREW	Turret Hardware	DL-109	102109	TX
DIE LOCK SCREW	Turret Hardware	DL-115	102115	TX
DIE LOCK SCREW	Turret Hardware	DL-137	136137	TX
DIE LOCK SCREW	Turret Hardware	DL-15	108164	TX
SPRING FOR BRAKE LEVER PIN	Turret Hardware	KI-051	15030051	TX
PUNCH BUSHING	Turret Hardware	KI-129		TX
BRAKE PIN AT LOWER PUNCH BODY	Turret Hardware	KI-293	108293	TX
BRAKE PIN - VIVIDUR PVC - U- GREY	Turret Hardware	KI-293-P	108293	TX
TILT LEVER	Turret Hardware	KI-301	108301	TX
PUNCH GUIDE SEAL "D-TYPE"	Turret Hardware	KI-416		TX
PUNCH GUIDE SEAL "B-TYPE"	Turret Hardware	KI-418	126418	TX
PUNCH GUIDE SEAL "B-TYPE"	Turret Hardware	KI-419	126419	TX
TILT LEVER AT LOWER PUNCH BODY	Turret Hardware	KI-623	110623	TX
MAIN SPINDLE	Turret Hardware	KI-888	108888	TX
21 STATION TURRET ASSEMBLY	Turrets	K15-21T		TX
26 STATION TURRET ASSEMBLY	Turrets	K15-26T		TX
32 STATION TURRET ASSEMBLY	Turrets	K15-32T		TX
40 STATION TURRET ASSEMBLY	Turrets	K15-40T		TX
UPPER CAM TRACK - BRONZE - IPT B	Upper Cam Tracks	K15-F17002	TXF-17002	TX

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