



NATOLI ENGINEERING CO. MANUFACTURED
REPLACEMENT PARTS FOR

CADMACH

TABLET PRESSES



NATOLI ENGINEERING COMPANY, INC.

PREMIUM TABLET PRESS **PARTS** CATALOG

Can't Find Your Part?

View our Parts and Accessories
catalogs online
www.natoli.com
or call customer service:
636-926-8900

You Get More From a Natoli Part

Natoli Engineering Company, Inc., manufactures replacement parts suitable for use on Cadmach Tablet Presses from the highest quality materials. Because we precision engineer them in-house, Natoli parts meet and often exceed the functionality and longevity of OEM parts.



Same-Day Shipping

We maintain an on-site inventory of over 250,000 replacement parts, which means the vast majority of our orders ship out the same day. Order today, ship tomorrow.



Sample Parts Program

Need a part not found in our catalog? We can custom make it and you may even receive it for free! Send us a sample part and Natoli will reverse engineer it and send you the first part produced complimentary. Some conditions do apply. Contact your Natoli representative for details.



Custom Parts

Each year we custom make hundreds of parts engineered to our customer's exact specifications. This is a special service we offer to all of our customers because often times they cannot find the part anywhere else. If you're searching for that "hard-to-find" part and do not see it listed in the Custom Parts section of this catalog, call us and most probably we can make it for you.



Accessories Catalog

We publish the most comprehensive accessories catalog in the industry which features everything you need to keep your tablet press running efficiently and trouble-free. View the catalog at: Natoli.com, or call us at +1 636-926-8900 and we'll ship it to you the same day.

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Guarding



TURRET GUARD SET (4 PCS)
TG-98 | OEM: N/A

Lower Cam Tracks



LOWER CAM TRACK - BRONZE
CB-1/B | OEM: PE-1

Lower Cam Tracks



LOWER CAM TRACK 15.125" - STEEL
CB-24/S | OEM: PE-24

Pressure Rolls & Components



UPPER OR LOWER PRESSURE ROLL
CB-13G | OEM: PG-13

Product Control



FEED FRAME
CB-11 | OEM: PH-11

Product Control



FEED FRAME - FRONT ASSEMBLY
CB-11/F/A | OEM: PH-11

Product Control

Product Control

Product Control



SPRING FOR SCRAPER (SEE SP-8)
CB-20 | OEM: PH-20



LOWER PUNCH RETAINER SPRING
CB-36 | OEM: PD-36



TAKE-OFF PLATE - FRONT
CB-38 | OEM: PH-38

Product Control

Product Control

Product Control



SCRAPER BLADE - FRONT
CB-39 | OEM: PH-39



TAKE-OFF PLATE - REAR
CB-41 | OEM: PH-41



SCRAPER BLADE - REAR
CB-42 | OEM: PH-42

Product Control

Thickness/Hardness Components

Thickness/Hardness Components

PHOTO NOT AVAILABLE

FEED FRAME - REAR ASSEMBLY
CB-11/R/A | OEM: PH-11



EYE BOLT-LONG
N-EB1 | OEM: N/A



HAND WHEEL
N-HW1 | OEM: N/A

Turret Hardware



PUNCH HOLDING PLUG (1.00 LENGTH)
CB-1 | OEM: PD-35

Turret Hardware



DIE LOCK SCREW - 45 STATION
DL-18 | OEM: PD-13

Turrets



35 STATION TURRET
CB-35T | OEM: PD-19

Turrets



45 STATION TURRET
CB-45T | OEM: PD-21

Upper Cam Tracks



UPPER CAM LOWERING SIDE - 15 PCD
CB-3F | OEM: PF-3

Weight Adjusting Components



WEDGE ADJUSTMENT SCREW ASSEMBLY
CB-6E | OEM: PE-6

Weight Adjusting Components



WEDGE ADJUSTING SPRING
CB-6E/1 | OEM: N/A

Weight Adjusting Components



WEDGE ADJUSTMENT SCREW
CB-6E/2 | OEM: N/A

Thickness/Hardness Components



EYE BOLT-LONG
N-EB1 | OEM: N/A

Thickness/Hardness Components



HAND WHEEL
N-HW1 | OEM: N/A

Drive Components



TIMING BELT
CB4-027 | OEM: 11210027

Drive Components



V' BELT
CB4-087 | OEM: 11210087

Hydraulic & Lubrication Components



ONE SHOT OIL PUMP (P-28)
M-55 | OEM: 93955

Lower Cam Tracks



PUNCH LOADING PLUG
CB4-104 | OEM: 11201004

Lower Cam Tracks



LOWER CAM TRACK - U.S. - 11/16 FILL
CB4-402 | OEM: 11204002

Pressure Rolls & Components



UPPER PRESSURE ROLL
CB4-510 | OEM: 11205010

Pressure Rolls & Components



UPPER PRESSURE ROLL PIN
CB4-511 | OEM: 11205011

Pressure Rolls & Components



LOWER PRESSURE ROLL
CB4-517 | OEM: 11205017

Pressure Rolls & Components



LOWER ROLL PIN
CB4-519 | OEM: 11205019

Turret Hardware



DIE LOCK SCREW
DL-62/2 | OEM: 45423, 11203011

Turret Hardware



DIE LOCK SCREW
DL-75/1 | OEM: 45424, 11203012

Turrets



TURRET 27 STN. U.S.A.
CB4-27T | OEM: 11203002

Turrets



TURRET 35 STN. U.S.A.
CB4-35T | OEM: 11203004

Turrets



TURRET 45 STN. U.S.A.
CB4-45T | OEM: 11203006

Turrets



TURRET BUSH
CB4-307 | OEM: 11203007

Upper Cam Tracks



FLIGHT CONTROL CAM (USA)
CB4-406 | OEM: 11204006

Upper Cam Tracks



UPPER CAM TRACK - LIFTING - USA
CB4-428 | OEM: 11204028

Upper Cam Tracks



UPPER CAM TRACK - LOWERING - USA
CB4-430 | OEM: 11204030

Upper Cam Tracks



GUIDE PIECE
CB4-430/1 | OEM: N/A

Upper Cam Tracks



CAM BEHIND PRESSURE ROLL - USA
CB4-432 | OEM: 11204032

Upper Cam Tracks



HIGH LEVEL CAM INSERT - FRONT - USA
CB4-434/1 | OEM: 11204034/1

Upper Cam Tracks



TAKE OFF PIECE - USA
CB4-434/2 | OEM: 11204034/2

Upper Cam Tracks



HIGH LEVEL CAM INSERT - REAR - USA
CB4-436 | OEM: 11204036

Upper Cam Tracks



FLIGHT CONTROL PLATE
CB4-437 | OEM: 11204037

Weight Adjusting Components



DOZZER
CB4-408 | OEM: 11204008

Weight Adjusting Components



WEDGE (WEIGHT RAMP)
CB4-421 | OEM: 11204021

Drive Components



BRONZE WORM
WG-6 | OEM: 36013, AC-12, B-200-560-1

Guarding



UPPER GUARD SET - 3PCS
TG-345 | OEM: N/A

Guarding



UPPER GUARD SCREW & STUD ASSEMBLY
NP-GK1 | OEM: N/A

Guarding



FRONT UPPER GUARD
TG-3 | OEM: 36563

Guarding



REAR UPPER GUARD
TG-4 | OEM: 36564

Guarding



SIDE UPPER GUARD
TG-5 | OEM: 36565

Pressure Rolls & Components



LOWER PRESSURE ROLL PIN
CD-13 | OEM: AH-13

Pressure Rolls & Components



UPPER OR LOWER PRESSURE ROLL
CD-14 | OEM: AG-14

Pressure Rolls & Components



UPPER PRESSURE ROLL PIN
CD-16 | OEM: AG-16

Pressure Rolls & Components



ROLL CARRIER FULCRUM PIN
CD-17 | OEM: AG-17

Pressure Rolls & Components



LOWER BUSHING
CD-16T/TBL | OEM: N/A

Pressure Rolls & Components



UPPER BUSHING
CD-16T/TBU | OEM: N/A

Product Control



FEED FRAME
CD-12 | OEM: AH-12

Product Control



TAKE-OFF PLATE
CD-20 | OEM: AH-20

Product Control



SCRAPER BLADE
CD-22 | OEM: AH-22

Product Control

Product Control

Thickness/Hardness Components

PHOTO NOT AVAILABLE



SCRAPER SPRING
CD-22E | OEM: AH-22E

TAKE OFF PLATE
CD-20-R | OEM: N/A

EYE BOLT PIN
CD-19 | OEM: AG-19

Thickness/Hardness Components

Thickness/Hardness Components

Turret Hardware



FORK PIN
CD-21 | OEM: AG-21

PRESSURE LEVER PIN
CD-25 | OEM: AG-25

LOWER PUNCH RETAINER SPRING
C-6 | OEM: N/A

Turret Hardware

Turrets

Weight Adjusting Components



DIE LOCK SCREW
DL-56 | OEM: 36156, AD-0

16 STATION TURRET ASSEMBLY*
CD-16T/A | OEM: N/A

DOZZER WEIGHT
CD-08 | OEM: N/A

*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush



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