



NATOLI ENGINEERING CO. MANUFACTURED  
REPLACEMENT PARTS FOR  
**COLTON**  
TABLET PRESSES



NATOLI ENGINEERING COMPANY, INC.

**PREMIUM** TABLET PRESS  
**PARTS** CATALOG

*Can't Find Your Part?*

View our Parts and Accessories  
catalogs online  
[www.natoli.com](http://www.natoli.com)  
or call customer service:  
**636-926-8900**

# You Get More From a Natoli Part

Natoli Engineering Company, Inc., manufactures replacement parts suitable for use on Colton Tablet Presses from the highest quality materials. Because we precision engineer them in-house, Natoli parts meet and often exceed the functionality and longevity of OEM parts.



## Same-Day Shipping

We maintain an on-site inventory of over 250,000 replacement parts, which means the vast majority of our orders ship out the same day. Order today, ship tomorrow.



## Sample Parts Program

Need a part not found in our catalog? We can custom make it and you may even receive it for free! Send us a sample part and Natoli will reverse engineer it and send you the first part produced complimentary. Some conditions do apply. Contact your Natoli representative for details.



## Custom Parts

Each year we custom make hundreds of parts engineered to our customer's exact specifications. This is a special service we offer to all of our customers because often times they cannot find the part anywhere else. If you're searching for that "hard-to-find" part and do not see it listed in the Custom Parts section of this catalog, call us and most probably we can make it for you.



## Accessories Catalog

We publish the most comprehensive accessories catalog in the industry which features everything you need to keep your tablet press running efficiently and trouble-free. View the catalog at: [Natoli.com](http://Natoli.com), or call us at +1 636-926-8900 and we'll ship it to you the same day.

## Table of Contents

204	6
216	8
227	10
233	11
240	12
241	13
247	14
249	15
250	16
260	17



## 204

Part	Category	Part #	OEM	Page
PUNCH REMOVAL PLUG	Lower Cam Tracks	C16-136	216-136	6
PUNCH ADJUSTING SCREW	Lower Cam Tracks	C16-139	216-139	6
EJECTION CAM - BRONZE	Lower Cam Tracks	C16-51/B	216-51	6
EJECTION CAM - STEEL	Lower Cam Tracks	C16-51/S	216-51	6
PRESSURE ROLL BUSHING / 1.5" O.D.	Pressure Rolls & Components	C-01	216-101	6
UPPER ROLL PIN	Pressure Rolls & Components	C16-13	216-213	6
EYE BOLT PIN	Pressure Rolls & Components	C16-4	216-24	6
LOWER ROLL PIN	Pressure Rolls & Components	C-35	216-35D	6
UPPER OR LOWER PRESSURE ROLL WITH BUSHING	Pressure Rolls & Components	C-69WB	216-69	6
GUIDE PIN	Product Control	C16-126	216-126	6
FEED FRAME ASSEMBLY	Product Control	C16-96/A		6
SCRAPER BLADE	Product Control	C-25	216-125	6
TABLETTAKE-OFF	Product Control	C-27	216-127	6
GUIDE ARM	Product Control	C-46	249-106	6
SHOULDER SCREW - FEED SHOE	Product Control	C16-147	249-106	6
DIE LOCK SCREW	Turret Hardware	DL-91	216-147	7

## 216

Part	Category	Part #	OEM	Page
ROLLER FOR FINGERS - CLUTCH	Drive Components	C16-01		8
VERTICAL DRIVE BUSHING	Drive Components	C16-31	216-31	8
DRIVING PLATE	Drive Components	C16-97	216-97	8
DRIVING RING	Drive Components	C16-42		8
OIL SEAL - FLYWHEEL	Hydraulic & Lubrication Components	C16-95	216-95	8
PUNCH REMOVAL PLUG	Lower Cam Tracks	C16-136	216-136	8
EJECTION CAM - BRONZE	Lower Cam Tracks	C16-51/B	216-51	8
EJECTION CAM - STEEL	Lower Cam Tracks	C16-51/S	216-51	8
PRESSURE ROLL BUSHING / 1.5" O.D.	Pressure Rolls & Components	C-01	216-101	8
UPPER ROLL PIN	Pressure Rolls & Components	C16-13	216-213	8
EYE BOLT PIN	Pressure Rolls & Components	C16-4	216-24	8
LOWER ROLL PIN	Pressure Rolls & Components	C-35	216-35D	8
UPPER OR LOWER PRESSURE ROLL WITH BUSHING	Pressure Rolls & Components	C-69WB	216-69	8
GUIDE PIN	Product Control	C16-126	216-126	8
SHOULDER SCREW - FEED SHOE	Product Control	C16-147	216-147	8
FEED FRAME ASSEMBLY	Product Control	C16-96/A		9
SCRAPER BLADE	Product Control	C-25	216-125	9
TABLETTAKE-OFF	Product Control	C-27	216-127	9
GUIDE ARM	Product Control	C-46	249-106	9
LOCK WASHER - DRIVE SHAFT	Turret Hardware	C16-106	216-106	9
DIE LOCK SCREW	Turret Hardware	DL-91	216-169	9
PUNCH ADJUSTING SCREW	Upper Cam Tracks	C16-139	216-136	9

## 227

Part	Category	Part #	OEM	Page
LINK BEARING	Drive Components	C-108		10
PRESSURE ROLL BUSHING / 1.5" O.D.	Pressure Rolls & Components	C-01	216-101	10
LOWER ROLL PIN	Pressure Rolls & Components	C-35	216-35D	10
PRESSURE ROLL BUSHING /LARGE O.D. 1.75"	Pressure Rolls & Components	C41-16	241-16B	10
UPPER OR LOWER PRESSURE ROLL WITH BUSHING	Pressure Rolls & Components	C-69WB	216-69	10
UPPER PRESSURE ROLL PIN	Pressure Rolls & Components	C41-35C	277-35C	10
UPPER/LOWER PRESSURE ROLL W/ BUSHING ASSEMBLY	Pressure Rolls & Components	C-69/A		10
TABLETTAKE-OFF - REAR	Product Control	C41-105	249-105	10
TABLETTAKE-OFF - FRONT	Product Control	C41-107	249-107	10
FEED FRAME - 2PT MTG FRONT ASSEMBLY	Product Control	C41-53/F/A	227-154	10
FEED FRAME - 2PT MTG REAR ASSEMBLY	Product Control	C41-53/R/A	227-154	10
DIE LOCK SCREW	Turret Hardware	DL-91	227-154	10

## 233

Part	Category	Part #	OEM	Page
LINK BEARING	Drive Components	C-108		11
PRESSURE ROLL BUSHING / 1.5" O.D.	Pressure Rolls & Components	C-01	216-101	11
LOWER ROLL PIN	Pressure Rolls & Components	C-35	216-35D	11
PRESSURE ROLL BUSHING /LARGE O.D. 1.75"	Pressure Rolls & Components	C41-16	241-16B	11
UPPER OR LOWER PRESSURE ROLL WITH BUSHING	Pressure Rolls & Components	C-69WB	216-69	11
UPPER PRESSURE ROLL PIN	Pressure Rolls & Components	C41-35C	227-35C	11
UPPER/LOWER PRESSURE ROLL W/ BUSHING ASSEMBLY	Pressure Rolls & Components	C-69/A		11
TABLET TAKE-OFF - REAR	Product Control	C41-105	249-105	11
TABLET TAKE-OFF - FRONT	Product Control	C41-107	249-107	11
FEED FRAME - 2PT MTG FRONT ASSEMBLY	Product Control	C41-53/F/A	227-154	11
FEED FRAME - 2PT MTG REAR ASSEMBLY	Product Control	C41-53/R/A	227-154	11
GUIDE ARM	Product Control	C-46	249-106	11
DIE LOCK SCREW	Turret Hardware	DL-91	216-169	11

## 240

Part	Category	Part #	OEM	Page
SEALED PILLOW BEARING	Drive Components	C-PBB1		12
UPPER PRESSURE ROLL	Pressure Rolls & Components	C-135A	240-135A	12
LOWER PRESSURE ROLL	Pressure Rolls & Components	C-22	240-22	12
16 STATION TURRET	Turrets	C40-16T		12

## 241

Part	Category	Part #	OEM	Page
LINK BEARING	Drive Components	C-108		13
PRESSURE ROLL BUSHING / 1.5" O.D.	Pressure Rolls & Components	C-01	216-101	13
LOWER ROLL PIN	Pressure Rolls & Components	C-35	216-35D	13
PRESSURE ROLL BUSHING /LARGE O.D. 1.75"	Pressure Rolls & Components	C41-16	241-16B	13
UPPER OR LOWER PRESSURE ROLL WITH BUSHING	Pressure Rolls & Components	C-69WB	216-69	13
UPPER PRESSURE ROLL PIN	Pressure Rolls & Components	C41-35C	227-35C	13
UPPER/LOWER PRESSURE ROLL W/ BUSHING ASSEMBLY	Pressure Rolls & Components	C-69/A		13
TABLET TAKE-OFF - REAR	Product Control	C41-105	249-105	13
TABLET TAKE-OFF - FRONT	Product Control	C41-107	249-107	13
FEED FRAME - 2PT MTG FRONT ASSEMBLY	Product Control	C41-53/F/A	227-154	13
FEED FRAME - 2PT MTG REAR ASSEMBLY	Product Control	C41-53/R/A	227-154	13
FEED FRAME - 3PT MTG FRONT ASSEMBLY	Product Control	C41-91/F/A	227-191	13
FEED FRAME - 3PT MTG REAR ASSEMBLY	Product Control	C41-91/R/A	227-191	13
DIE LOCK SCREW	Turret Hardware	DL-91	216-169	13

## 247

Part	Category	Part #	OEM	Page
LINK BEARING	Drive Components	C-108		14
PRESSURE ROLL BUSHING / 1.5" O.D.	Pressure Rolls & Components	C-01	216-101	14
LOWER ROLL PIN	Pressure Rolls & Components	C-35	216-35D	14
PRESSURE ROLL BUSHING /LARGE O.D. 1.75"	Pressure Rolls & Components	C41-16	241-16B	14
UPPER OR LOWER PRESSURE ROLL WITH BUSHING	Pressure Rolls & Components	C-69WB	216-69	14
UPPER PRESSURE ROLL PIN	Pressure Rolls & Components	C41-35C	227-35C	14
UPPER/LOWER PRESSURE ROLL W/ BUSHING ASSEMBLY	Pressure Rolls & Components	C-69/A		14
TABLET TAKE-OFF - REAR	Product Control	C41-105	249-105	14
TABLET TAKE-OFF - FRONT	Product Control	C41-107	249-107	14
FEED FRAME - 2PT MTG FRONT ASSEMBLY	Product Control	C41-53/F/A	224-154	14
FEED FRAME - 2PT MTG REAR ASSEMBLY	Product Control	C41-53/R/A	227-154	14
DIE LOCK SCREW	Turret Hardware	DL-91	216-169	14

## 249

Part	Category	Part #	OEM	Page
LINK BEARING	Drive Components	C-108		15
PRESSURE ROLL BUSHING / 1.5" O.D.	Pressure Rolls & Components	C-01	216-101	15
LOWER ROLL PIN	Pressure Rolls & Components	C-35	216-35D	15
PRESSURE ROLL BUSHING /LARGE O.D. 1.75"	Pressure Rolls & Components	C41-16	241-16B	15
UPPER OR LOWER PRESSURE ROLL WITH BUSHING	Pressure Rolls & Components	C-69WB	216-69	15



## 249 (cont.)

<b>Part</b>	<b>Category</b>	<b>Part #</b>	<b>OEM</b>	<b>Page</b>
UPPER PRESSURE ROLL PIN	Pressure Rolls & Components	C41-35C	227-35C	15
UPPER/LOWER PRESSURE ROLL W/ BUSHING ASSEMBLY	Pressure Rolls & Components	C-69/A		15
TABLET TAKE-OFF - REAR	Product Control	C41-105	249-105	15
TABLET TAKE-OFF - FRONT	Product Control	C41-107	249-107	15
FEED FRAME - 2PT MTG FRONT ASSEMBLY	Product Control	C41-53/F/A	227-154	15
FEED FRAME - 2PT MTG REAR ASSEMBLY	Product Control	C41-53/R/A	227-154	15
DIE LOCK SCREW	Turret Hardware	DL-91	216-169	15

## 250

<b>Part</b>	<b>Category</b>	<b>Part #</b>	<b>OEM</b>	<b>Page</b>
SEALED PILLOW BEARING	Drive Components	C-PBB1		16
UPPER PRESSURE ROLL	Pressure Rolls & Components	C-135A	240-135A	16
LOWER PRESSURE ROLL	Pressure Rolls & Components	C-22	240-23	16
FULCRUM PIN	Pressure Rolls & Components	C50-FP		16
LOWER ROLL PIN	Pressure Rolls & Components	C50-LRP		16
PRESSURE LEVER PIN	Pressure Rolls & Components	C50-PLP		16

## 260

<b>Part</b>	<b>Category</b>	<b>Part #</b>	<b>OEM</b>	<b>Page</b>
LOWER PULL DOWN CAM 5/8" FILL	Lower Cam Tracks	C60-164	260-164	17
LOWER PUNCHTRACK	Lower Cam Tracks	C60-165	260-165	17
LOWER PUNCHTRACK INSERT 5/8 FILL	Lower Cam Tracks	C60-165-1		17
EJECTION CAM - BRONZE	Lower Cam Tracks	C60-2/B	260-304	17
EJECTION CAM - STEEL	Lower Cam Tracks	C60-2/S	260-304	17
LOWER PULL DOWN CAM 1-3/8" FILL	Lower Cam Tracks	C60-67		17
EJECTION CAM; 1-3/8 FILL	Lower Cam Tracks	C60-68		17
LOWER PUNCHTRACK, 1-3/8 FILL	Lower Cam Tracks	C60-83	260-83	17
PRESSURE ROLL	Pressure Rolls & Components	C60-42	260-42	17
UPPER ROLL PIN - OLD STYLE	Pressure Rolls & Components	C60-43	260-43	17
BUSH IN ROLL	Pressure Rolls & Components	C60-43/B	260-43B	17
UPPER ROLL PIN - NEW STYLE	Pressure Rolls & Components	C60-43A	260-43A	17
SCRAPER BLADE - FRONT	Product Control	C60-31	260-31	17
SCRAPER BLADE - REAR	Product Control	C60-32	260-32	17
TABLET TAKE-OFF - REAR	Product Control	C60-33	260-33	17
TABLET TAKE - OFF - FRONT	Product Control	C60-34	260-34	18
FEED FRAME - FRONT ASSEMBLY	Product Control	C60-77/F/A	260-77	18
FEED FRAME - REAR ASSEMBLY	Product Control	C60-77/R/A	260-77	18
DIE LOCK SCREW - 7/8" THREAD LRG. DIA.	Turret Hardware	C60-70L	260-70	18
DIE LOCK SCREW - 5/8" THREAD	Turret Hardware	C60-70S	260-70	18

Lower Cam Tracks



PUNCH REMOVAL PLUG  
C16-136 | OEM: 216-136

Lower Cam Tracks



PUNCH ADJUSTING SCREW  
C16-139 | OEM: 216-139

Lower Cam Tracks



EJECTION CAM - BRONZE  
C16-51/B | OEM: 216-51

Lower Cam Tracks



EJECTION CAM - STEEL  
C16-51/S | OEM: 216-51

Pressure Rolls & Components



PRESSURE ROLL BUSHING / 1.5" O.D.  
C-01 | OEM: 216-101

Pressure Rolls & Components



UPPER ROLL PIN  
C16-13 | OEM: 216-213

Pressure Rolls & Components



EYE BOLT PIN  
C16-4 | OEM: 216-24

Pressure Rolls & Components



LOWER ROLL PIN  
C-35 | OEM: 216-35D

Pressure Rolls & Components

PHOTO NOT AVAILABLE

PRESSURE ROLL WITH BUSHING  
C-69WB | OEM: 216-69

Product Control



GUIDE PIN  
C16-126 | OEM: 216-126

Product Control



FEED FRAME ASSEMBLY W/ TABLET TAKEOFF, SCRAPER BLADE & SPRING  
C16-96/A | OEM: N/A

Product Control



SCRAPER BLADE  
C-25 | OEM: 216-125

Product Control



TABLET TAKE-OFF  
C-27 | OEM: 216-127

Product Control



GUIDE ARM  
C-46 | OEM: 249-106

Product Control



SHOULDER SCREW - FEED FRAME  
C16-147 | OEM: 216-147



DIE LOCK SCREW  
DL-91 | OEM: 216-169

Drive Components



ROLLER FOR FINGERS - CLUTCH  
C16-01 | OEM: N/A

Drive Components



VERTICAL DRIVE BUSHING  
C16-31 | OEM: 216-31

Drive Components



DRIVING PLATE  
C16-97 | OEM: 216-97

Drive Components



DRIVING RING  
C16-42 | OEM: N/A

Hydraulic & Lubrication Components



OIL SEAL - FLYWHEEL  
C16-95 | OEM: 216-95

Lower Cam Tracks



PUNCH REMOVAL PLUG  
C16-136 | OEM: 216-136

Lower Cam Tracks



EJECTION CAM - BRONZE  
C16-51/B | OEM: 216-51

Lower Cam Tracks



EJECTION CAM - STEEL  
C16-51/S | OEM: 216-51

Pressure Rolls & Components



PRESSURE ROLL BUSHING / 1.5" O.D.  
C-01 | OEM: 216-101

Pressure Rolls & Components



UPPER ROLL PIN  
C16-13 | OEM: 216-213

Pressure Rolls & Components



EYE BOLT PIN  
C16-4 | OEM: 216-24

Pressure Rolls & Components



LOWER ROLL PIN  
C-35 | OEM: 216-35D

Pressure Rolls & Components

PHOTO NOT AVAILABLE

PRESSURE ROLL WITH BUSHING  
C-69WB | OEM: 216-69

Product Control



GUIDE PIN  
C16-126 | OEM: 216-126

Product Control



SHOULDER SCREW - FEED FRAME  
C16-147 | OEM: 216-147



**Product Control**



**FEED FRAME ASSEMBLY W/ TABLET TAKEOFF, SCRAPER BLADE & SPRING**  
C16-96/A | OEM: N/A

**Product Control**



**SCRAPER BLADE**  
C-25 | OEM: 216-125

**Product Control**



**TABLET TAKE-OFF**  
C-27 | OEM: 216-127

**Product Control**



**GUIDE ARM**  
C-46 | OEM: 249-106

**Product Control**



**LOCK WASHER - DRIVE SHAFT**  
C16-106 | OEM: 216-106

**Turret Hardware**



**DIE LOCK SCREW**  
DL-91 | OEM: 216-169

**Upper Cam Tracks**



**PUNCH ADJUSTING SCREW**  
C16-139 | OEM: 216-136

Drive Components



LINK BEARING  
C-108 | OEM: N/A

Pressure Rolls & Components



PRESSURE ROLL BUSHING / 1.5" O.D.  
C-01 | OEM: 216-101

Pressure Rolls & Components



LOWER ROLL PIN  
C-35 | OEM: 216-35D

Pressure Rolls & Components



PRESSURE ROLL BUSHING/LARGE O.D. 1.75"  
C41-16 | OEM: 241-16B

Pressure Rolls & Components

PHOTO NOT AVAILABLE

PRESSURE ROLL WITH BUSHING  
C-69WB | OEM: 216-69

Pressure Rolls & Components



UPPER PRESSURE ROLL PIN  
C41-35C | OEM: 227-35C

Pressure Rolls & Components

PHOTO NOT AVAILABLE

UPPER/LOWER PRESSURE ROLL W/  
BUSHING ASSEMBLY  
C-69/A | OEM: N/A

Product Control



TABLET TAKE-OFF - REAR  
C41-105 | OEM: 249-105

Product Control



TABLET TAKE-OFF - FRONT  
C41-107 | OEM: 249-107

Product Control



FEED FRAME - 2PT MTG FRONT ASSEMBLY  
C41-53/F/A | OEM: 227-154

Product Control



FEED FRAME - 2PT MTG FRONT  
C41-53 | OEM: N/A

Product Control



FEED FRAME - 2PT MTG REAR ASSEMBLY  
C41-53/R/A | OEM: 227-154

Turret Hardware



DIE LOCK SCREW  
DL-91 | OEM: 216-169

**Drive Components**



**LINK BEARING**  
C-108 | OEM: N/A

**Pressure Rolls & Components**



**PRESSURE ROLL BUSHING / 1.5" O.D.**  
C-01 | OEM: 216-101

**Pressure Rolls & Components**



**LOWER ROLL PIN**  
C-35 | OEM: 216-35D

**Pressure Rolls & Components**



**PRESSURE ROLL BUSHING /LARGE O.D. 1.75"**  
C41-16 | OEM: 241-16B

**Pressure Rolls & Components**

**PHOTO NOT AVAILABLE**

**PRESSURE ROLL WITH BUSHING**  
C-69WB | OEM: 216-69

**Pressure Rolls & Components**



**UPPER PRESSURE ROLL PIN**  
C41-35C | OEM: 227-35C

**Pressure Rolls & Components**

**PHOTO NOT AVAILABLE**

**UPPER/LOWER PRESSURE ROLL W/  
BUSHING ASSEMBLY**  
C-69/A | OEM: N/A

**Product Control**



**TABLET TAKE-OFF - REAR**  
C41-105 | OEM: 249-105

**Product Control**



**TABLET TAKE-OFF - FRONT**  
C41-107 | OEM: 249-107

**Product Control**



**FEED FRAME - 2PT MTG FRONT ASSEMBLY**  
C41-53/F/A | OEM: 227-154

**Product Control**



**FEED FRAME - 2PT MTG REAR ASSEMBLY**  
C41-53/R/A | OEM: 227-154

**Product Control**



**GUIDE ARM**  
C-46 | OEM: 249-106

**Turret Hardware**



**DIE LOCK SCREW**  
DL-91 | OEM: 216-169

Drive Components



SEALED PILLOW BEARING  
C-PBB1 | OEM: N/A

Pressure Rolls & Components



UPPER PRESSURE ROLL  
C-135A | OEM: 240-135A

Pressure Rolls & Components



LOWER PRESSURE ROLL  
C-22 | OEM: 240-22

Turrets



16 STATION TURRET  
C40-16T | OEM: N/A

**Drive Components**



LINK BEARING  
C-108 | OEM: N/A

**Pressure Rolls & Components**



PRESSURE ROLL BUSHING / 1.5" O.D.  
C-01 | OEM: 216-101

**Pressure Rolls & Components**



LOWER ROLL PIN  
C-35 | OEM: 216-35D

**Pressure Rolls & Components**



PRESSURE ROLL BUSHING /LARGE O.D. 1.75"  
C41-16 | OEM: 241-16B

**Pressure Rolls & Components**

PHOTO NOT AVAILABLE

PRESSURE ROLL WITH BUSHING  
C-69WB | OEM: 216-69

**Pressure Rolls & Components**



UPPER PRESSURE ROLL PIN  
C41-35C | OEM: 227-35C

**Pressure Rolls & Components**

PHOTO NOT AVAILABLE

UPPER/LOWER PRESSURE ROLL W/  
BUSHING ASSEMBLY  
C-69/A | OEM: N/A

**Product Control**



TABLET TAKE-OFF - REAR  
C41-105 | OEM: 249-105

**Product Control**



TABLET TAKE-OFF - FRONT  
C41-107 | OEM: 249-107

**Product Control**



FEED FRAME - 2PT MTG FRONT ASSEMBLY  
C41-53/F/A | OEM: 227-154

**Product Control**



FEED FRAME - 2PT MTG REAR ASSEMBLY  
C41-53/R/A | OEM: 227-154

**Product Control**



FEED FRAME - 3PT MTG FRONT ASSEMBLY  
C41-91/F/A | OEM: 227-191

**Product Control**



FEED FRAME - 3PT MTG REAR ASSEMBLY  
C41-91/R/A | OEM: 227-191

**Turret Hardware**



DIE LOCK SCREW  
DL-91 | OEM: 216-169



Drive Components



LINK BEARING  
C-108 | OEM: N/A

Pressure Rolls & Components



PRESSURE ROLL BUSHING / 1.5" O.D.  
C-01 | OEM: 216-101

Pressure Rolls & Components



LOWER ROLL PIN  
C-35 | OEM: 216-35D

Pressure Rolls & Components



PRESSURE ROLL BUSHING /LARGE O.D. 1.75"  
C41-16 | OEM: 241-16B

Pressure Rolls & Components

PHOTO NOT AVAILABLE

PRESSURE ROLL WITH BUSHING  
C-69WB | OEM: 216-69

Pressure Rolls & Components



UPPER PRESSURE ROLL PIN  
C41-35C | OEM: 227-35C

Pressure Rolls & Components

PHOTO NOT AVAILABLE

UPPER/LOWER PRESSURE ROLL W/  
BUSHING ASSEMBLY  
C-69/A | OEM: N/A

Product Control



TABLET TAKE-OFF - REAR  
C41-105 | OEM: 249-105

Product Control



TABLET TAKE-OFF - FRONT  
C41-107 | OEM: 249-107

Product Control



FEED FRAME - 2PT MTG FRONT ASSEMBLY  
C41-53/F/A | OEM: 227-154

Product Control



FEED FRAME - 2PT MTG REAR ASSEMBLY  
C41-53/R/A | OEM: 227-154

Turret Hardware



DIE LOCK SCREW  
DL-91 | OEM: 216-169

Drive Components



LINK BEARING  
C-108 | OEM: N/A

Pressure Rolls & Components



PRESSURE ROLL BUSHING / 1.5" O.D.  
C-01 | OEM: 216-101

Pressure Rolls & Components



LOWER ROLL PIN  
C-35 | OEM: 216-35D

Pressure Rolls & Components



PRESSURE ROLL BUSHING /LARGE O.D. 1.75"  
C41-16 | OEM: 241-16B

Pressure Rolls & Components

PHOTO NOT AVAILABLE

PRESSURE ROLL WITH BUSHING  
C-69WB | OEM: 216-69

Pressure Rolls & Components



UPPER PRESSURE ROLL PIN  
C41-35C | OEM: 227-35C

Pressure Rolls & Components

PHOTO NOT AVAILABLE

UPPER/LOWER PRESSURE ROLL W/  
BUSHING ASSEMBLY  
C-69/A | OEM: N/A

Product Control



TABLET TAKE-OFF - REAR  
C41-105 | OEM: 249-105

Product Control



TABLET TAKE-OFF - FRONT  
C41-107 | OEM: 249-107

Product Control



FEED FRAME - 2PT MTG FRONT ASSEMBLY  
C41-53/F/A | OEM: 227-154

Product Control



FEED FRAME - 2PT MTG REAR ASSEMBLY  
C41-53/R/A | OEM: 227-154

Turret Hardware



DIE LOCK SCREW  
DL-91 | OEM: 216-169

Drive Components



SEALED PILLOW BEARING  
C-PBB1 | OEM: N/A

Pressure Rolls & Components



UPPER PRESSURE ROLL  
C-135A | OEM: 240-135A

Pressure Rolls & Components



LOWER PRESSURE ROLL  
C-22 | OEM: 240-22

Pressure Rolls & Components



FULCRUM PIN  
C50-FP | OEM: N/A

Pressure Rolls & Components



LOWER ROLL PIN  
C50-LRP | OEM: N/A

Pressure Rolls & Components



PRESSURE LEVER PIN  
C50-PLP | OEM: N/A

Lower Cam Tracks



LOWER PULL DOWN CAM 5/8" FILL  
C60-164 | OEM: 260-164

Lower Cam Tracks



LOWER PUNCH TRACK  
C60-165 | OEM: 260-165

Lower Cam Tracks



LOWER PUNCH TRACK INSERT 5/8 FILL  
C60-165-1 | OEM: N/A

Lower Cam Tracks



EJECTION CAM - BRONZE  
C60-2/B | OEM: 260-304

Lower Cam Tracks



EJECTION CAM - STEEL  
C60-2/S | OEM: 260-304

Lower Cam Tracks



LOWER PULL DOWN CAM 1-3/8" FILL  
C60-67 | OEM: N/A

Lower Cam Tracks



EJECTION CAM; 1-3/8 FILL  
C60-68 | OEM: N/A

Lower Cam Tracks



LOWER PUNCH TRACK, 1-3/8 FILL  
C60-83 | OEM: 260-83

Pressure Rolls & Components



PRESSURE ROLL  
C60-42 | OEM: 260-42

Pressure Rolls & Components



UPPER ROLL PIN - OLD STYLE  
C60-43 | OEM: 260-43

Pressure Rolls & Components



BUSH IN ROLL  
C60-43/B | OEM: N/A

Pressure Rolls & Components



UPPER ROLL PIN - NEW STYLE  
C60-43A | OEM: 260-43

Product Control



SCRAPER BLADE - FRONT  
C60-31 | OEM: 260-31

Product Control



SCRAPER BLADE - REAR  
C60-32 | OEM: 260-32

Product Control



TABLET TAKE-OFF - REAR  
C60-33 | OEM: 260-33

Product Control



TABLET TAKE - OFF - FRONT  
C60-34 | OEM: 260-34

Product Control



FEED FRAME - FRONT ASSEMBLY  
C60-77/F/A | OEM: 260-77

Product Control



FEED FRAME - REAR ASSEMBLY  
C60-77/R/A | OEM: 260-77

Turret Hardware



DIE LOCK SCREW - 7/8" THREAD LRG. DIA.  
C60-70L | OEM: 260-70

Turret Hardware



DIE LOCK SCREW - 5/8" THREAD  
C60-70S | OEM: 260-70



# Get Our Latest Accessories Catalog



**The industry's most comprehensive accessories catalog.**

Our 6th edition catalog features everything you need to clean, polish, maintain, store and analyze your equipment to prolong tool life, support your investment and increase productivity.

Printed, digital and interactive online catalogs are available at no charge at [natoli.com](http://natoli.com).





[natoli.com](http://natoli.com)

**Natoli Engineering Company, Inc.**

28 Research Park Circle, St. Charles, MO 63304 • 636.926.8900 • [info@natoli.com](mailto:info@natoli.com)